Airmix® Fluid Tips

- Standard tips: To order a tip, replace the crosses in 134-5xx-xx4 with the corresponding number from the chart above. (Example: 134-506-094 for a 06-09 tip) When ordering a 100 tip, use 134-xxx-xx4 (Example: 134-100-134).
- Xtra™ tips: To order a tip, replace the crosses in 134-5xx-xx2 with the corresponding number from the chart above. (Example: 134-506-092 for a 06-09 tip) Ideally used for waterborne materials.
- Special Order tips: These tips require a minimum of 25 tips per order and these tips cannot be ordered in the Xtra™ tip style.
- Optimum Fan Adjustment - These tips allow for fan adjustment when used with a VX24 air cap.

Piece is available in the maintenance kit

PREVENTATIVE MAINTENANCE SCHEDULE - XCITE™ AIRMIX®

<table>
<thead>
<tr>
<th>Tip Number</th>
<th>Fluid Output</th>
<th>Diameter in Inches</th>
<th>Diameter in mm</th>
<th>Gun Filter</th>
<th>Pump Filter</th>
<th>Sprayer Angle and Max fan width at gun target distance of 10” from Substrate</th>
</tr>
</thead>
<tbody>
<tr>
<td>134-5xx-xx2</td>
<td>oz/min</td>
<td>cm³/min</td>
<td>oz/min</td>
<td>cm³/min</td>
<td></td>
<td></td>
</tr>
<tr>
<td>02</td>
<td>1.2</td>
<td>40</td>
<td>3.4</td>
<td>100</td>
<td>0.005</td>
<td>0.127</td>
</tr>
<tr>
<td>03</td>
<td>3.4</td>
<td>100</td>
<td>5.1</td>
<td>150</td>
<td>0.007</td>
<td>0.178</td>
</tr>
<tr>
<td>04</td>
<td>6.8</td>
<td>200</td>
<td>11.2</td>
<td>330</td>
<td>0.011</td>
<td>0.279</td>
</tr>
<tr>
<td>09</td>
<td>10.1</td>
<td>300</td>
<td>15.2</td>
<td>450</td>
<td>0.013</td>
<td>0.330</td>
</tr>
<tr>
<td>12</td>
<td>11.2</td>
<td>350</td>
<td>20.3</td>
<td>600</td>
<td>0.015</td>
<td>0.381</td>
</tr>
<tr>
<td>14</td>
<td>13.5</td>
<td>400</td>
<td>24.4</td>
<td>720</td>
<td>0.016</td>
<td>0.457</td>
</tr>
<tr>
<td>18</td>
<td>15.2</td>
<td>450</td>
<td>28.7</td>
<td>850</td>
<td>0.018</td>
<td>0.497</td>
</tr>
<tr>
<td>20</td>
<td>16.9</td>
<td>500</td>
<td>35.8</td>
<td>1,060</td>
<td>0.020</td>
<td>0.578</td>
</tr>
<tr>
<td>22</td>
<td>22.0</td>
<td>650</td>
<td>45.0</td>
<td>1,330</td>
<td>0.022</td>
<td>0.659</td>
</tr>
<tr>
<td>25</td>
<td>25.2</td>
<td>750</td>
<td>54.1</td>
<td>1,600</td>
<td>0.024</td>
<td>0.810</td>
</tr>
<tr>
<td>30</td>
<td>25.4</td>
<td>750</td>
<td>54.1</td>
<td>1,600</td>
<td>0.024</td>
<td>0.810</td>
</tr>
<tr>
<td>40</td>
<td>33.3</td>
<td>985</td>
<td>66.6</td>
<td>1,970</td>
<td>0.027</td>
<td>0.868</td>
</tr>
<tr>
<td>45</td>
<td>38.9</td>
<td>1150</td>
<td>77.8</td>
<td>2,300</td>
<td>0.029</td>
<td>0.937</td>
</tr>
<tr>
<td>60</td>
<td>43.3</td>
<td>1281</td>
<td>86.6</td>
<td>2,561</td>
<td>0.031</td>
<td>1.007</td>
</tr>
</tbody>
</table>

Note: When inserting the Air Adjuster knob it must be turned to the narrow fan position or it will bend the part when tightened with a wrench.

**SAMES KREMLIN Inc.**
North America Headquarters
4501 5 Mile Road, Plymouth, Michigan 48170 | Toll: (800)573-5554 | Tel: (734)979-0100 | Fax: (734)927-0064

Canada Branch
931 Progress Avenue, Unit 7, Scarborough, Ontario M1G 3V5 | Toll: (800)450-0655 | Tel: (416)431-5017 | Fax: (416)431-9171

Mexico Branch
Acceso Ilí n°16A Int 1SA, Parque Industrial Benito Juárez, Querétaro, CP 76120 | Tel: +52 (442)161-2595 ext 170 oficina
PREVENTATIVE MAINTENANCE SCHEDULE- XCITE™ AIRMIX®

DO THIS BEFORE ANY MAINTENANCE ACTION:

DAILY MAINTENANCE:

1. 0 bar / Psi
2. 0 bar / Psi
3. Spray paint circuit
4. Air adjustment

WEEKLY MAINTENANCE:

1. Compressed air
2. Solvent
3. Solvent
4. Solvent

QUARTERLY MAINTENANCE:

1. PTFE Grease
2. PTFE Grease
3. PTFE Grease

Replace tip seals monthly. Tips should be “donut-shaped,” not flat.

YEARKY MAINTENANCE:

1. New
2. New
3. New
4. New

Disassembly/Reassembly

=CRITICAL STEP

Clean the air passages on the nozzle and inspect the nozzle o-ring weekly.