

DOCUMENTATION

PUMP 65C260

AIRLESS

Manual : 582.008.110-UK - 2403

Date : 12/03/24

Supersede : 05/08/22

Modif.: Update


TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

SAMES KREMLIN SAS

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 : 33 (0)4 76 41 60 60

www.sames-kremlin.com



DECLARATION OF INCORPORATION
OF PARTLY COMPLETED MACHINERY
EU DECLARATION OF CONFORMITY

(1) The manufacturer herewith declares that the equipment is in conformity with the relevant Union harmonization legislation.

| | | | |
|--|---|---|--|
| (2) Equipment type | AIRLESS PUMP 65C260 | | |
| (3) Applicable Directives | 2006/42/CE | (4) The relevant technical documentation was compiled as specified in annex VII, part B. | |
| | | The essential health and safety requirements mentioned in the Directive 2006/42/CE on Machinery have been applied. Articles: 1.1 , 1.1.2 ,1.1.3, 1.1.5 , 1.2 , 1.2.2, 1.2.3, 1.2.4, 1.2.4.1 , 1.2.4.3 , 1.2.6, 1.3 ,1.3.1, 1.3.2, 1.3.3, 1.3.4, 1.3.6, 1.3.7, 1.3.9, 1.4,1.4.1,1.4.2, 1.4.2.1, 1.5, 1.5.2, 1.5.3, 1.5.4, 1.5.5, 1.5.6, 1.5.7, 1.5.8, 1.6, 1.6.1 , 1.6.2, 1.6.3, 1.6.4, 1.7, 1.7.1, 1.7.2 | |
| | (5) That partly completed machinery is also in conformity with the provisions of | | |
| | 2014/34/UE | (6) Marking | AIRLESS PUMP 65C260 ⊕ II 2G Ex h IIB T3 Gb X AIRLESS PUMPS WITH CUP RANGE ⊕ II 2G Ex h IIB T1-T6 Gb X Ex h => Protection par sécurité de construction (c) / Protection by constructional safety (c) Conditions spéciales d'utilisation, le signe X indique de se référer aux prescriptions figurant dans le manuel d'instructions qui accompagnent le produit. - Specific conditions of use, X indicates to refer to the prescriptions specified in the instructions manual that accompanies the product. |
| | | (7) Harmonised standards | EN ISO 80079-36 : 2016 EN ISO 80079-37 : 2016 EN 1127-1 : 2019 |
| | | (8) Conformity assessment procedure | Module A Technical documentation (Annex VIII) |
| (9) Notified body | INERIS 0080 – 60550 Verneuil-en-Halatte – France – INERIS-EQEN N° | | |
| (10) This partly completed machinery must not be put into service until the final machinery in which it is to be incorporated has been declared in conformity with Directive 2006/42/CE on Machinery. Sames is allowed to compile the technical documentation. Sames undertakes to transmit, in response to a reasoned request by the national authorities, relevant information on the partly completed machinery in the most appropriate form. This declaration of incorporation of partly completed machinery and this declaration of conformity are issued under the sole responsibility of the manufacturer. | | | |

Director of the STAINS site - Executive Management (EM)

Hervé WALTER

Established in Stains, on 05th March 2024

DocuSigned by:

Herve Walter

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SAMES

Siège Social / Headquarter: 13, chemin de Malacher - CS70086 - 38243 Meylan Cedex - France - Tél / Phone: +33 (0)4 76 41 60 60

SAS au capital de 12.720.000 euros | RCS Grenoble: 572 051 688 | Code APE: 2829B | TVA intracom: FR36 572051688



DECLARATION OF INCORPORATION
OF PARTLY COMPLETED MACHINERY
UK DECLARATION OF CONFORMITY

(1) The manufacturer herewith declares that the equipment is in conformity with the UK statutory requirements.

| | | | |
|--|---|---|--|
| (2) Equipment type | AIRLESS PUMP 65C260 | | |
| (3) Applicable Directives | 2008 No. 1597 | (4) The relevant technical documentation was compiled as specified in annex VII, part B. | The essential health and safety requirements mentioned in Supply of Machinery (Safety) Regulations 2008 have been applied. Articles: 1.1 , 1.1.2 ,1.1.3, 1.1.5 , 1.2 , 1.2.2, 1.2.3, 1.2.4, 1.2.4.1 , 1.2.4.3 , 1.2.6, 1.3 ,1.3.1, 1.3.2, 1.3.3, 1.3.4, 1.3.6, 1.3.7, 1.3.9, 1.4,1.4.1,1.4.2, 1.4.2.1, 1.5, 1.5.2, 1.5.3, 1.5.4, 1.5.5, 1.5.6, 1.5.7, 1.5.8, 1.6, 1.6.1 , 1.6.2, 1.6.3, 1.6.4, 1.7, 1.7.1, 1.7.2 |
| | (5) That partly completed machinery is also in conformity with the provisions of | | |
| | 2016 No. 1107 | (6) Marking | AIRLESS PUMP 65C260 ⊕ II 2G Ex h IIB T3 Gb X AIRLESS PUMPS WITH CUP RANGE ⊕ II 2G Ex h IIB T1-T6 Gb X Ex h => Protection par sécurité de construction (c) / Protection by constructional safety (c) Conditions spéciales d'utilisation, le signe X indique de se référer aux prescriptions figurant dans le manuel d'instructions qui accompagnent le produit. - Specific conditions of use, X indicates to refer to the prescriptions specified in the instructions manual that accompanies the product. |
| | (7) Designated standards | EN ISO 80079-36 : 2016 EN ISO 80079-37 : 2016 EN 1127-1 : 2019 | |
| (8) Conformity assessment procedure | Module A Technical documentation (Annex VIII) | | |
| (9) Approved body | | CML 2503 - Ellesmere Port - United Kingdom / CML n° | |
| (10) This partly completed machinery must not be put into service until the final machinery in which it is to be incorporated has been declared in conformity with Supply of Machinery (Safety) Regulations 2008. SAMES is allowed to compile the technical documentation. SAMES undertakes to transmit, in response to a reasoned request by the national authorities, relevant information on the partly completed machinery in the most appropriate form. This declaration of incorporation of partly completed machinery and this declaration of conformity are issued under the sole responsibility of the manufacturer. | | | |

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Table with 2 columns: ID and Content. The content includes multilingual declarations of conformity in French, Spanish, Greek, Dutch, and other languages. It details technical specifications, safety standards, and manufacturer information for SAMES machinery.

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SAS au capital de 12.720.000 euros | RCS Grenoble: 572 051 688 | Code APE: 2829B | TVA intracom: FR36 572051688



INSTALLATION AND SAFETY INSTRUCTIONS

TRANSLATION FROM THE ORIGINAL MANUAL

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1. SAFETY INSTRUCTIONS

GENERAL SAFETY INSTRUCTIONS



CAUTION : The equipment can be dangerous if you do not follow our instructions concerning installation and servicing described in this manual and in accordance with applicable European standards and local national safety regulations.

Please carefully read all the instruction literature before operating your equipment.

Only trained operators can use the equipment.

The foreman must ensure that the operator has understood the safety instructions for this equipment as well as the instructions in the manuals for the different parts and accessories.

Read carefully all instruction manuals, label markings before operating the equipment.

Incorrect use may result in injury. This equipment is for professional use only. It must be used only for what it has been designed for. Never modify the equipment. The parts and accessories supplied must be regularly inspected. Defective or worn parts must be replaced.

Guards (motor cover, coupling shields, connectors,...) have been designed for a safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or property damage due to destruction, the overshadowing or the partial or total removal of the guards.

Never exceed the equipment components' maximum working pressure.

Comply with regulations concerning safety, fire risks, electrical regulations in force in the country of final destination of the material. Use only products or solvent compatible with the parts in contact with the material (refer to data sheet of the material manufacturer).

PICTOGRAMS

| | | | | | |
|-----------------------|-----------------------------|-------------------------|------------------------------|-----------------------------|----------------------------|
| A | D | F | E | C | G |
| NIP HAZARD | WARNING MOVING ELEVATOR | WARNING MOVING PARTS | WARNING MOVING SHOVEL | DO NOT EXCEED THIS PRESSURE | HIGH PRESSURE HAZARD |
| H | J | L | K | M | O |
| RELIEF OR DRAIN VALVE | WARNING HOSE UNDER PRESSURE | WEAR GLASSES OBLIGATORY | WEAR OF GLOVES IS OBLIGATORY | PRODUCT VAPOR HAZARDS | WARNING HOT PARTS OR AREAS |
| N | P | R | S | T | U |
| ELECTRICAL HAZARD | WARNING FIRE HAZARDS | EXPLOSION HAZARDS | GROUNDING | WARNING (USER) | WARNING SERIOUS INJURIES |

PRESSURE HAZARDS



Current legislation requires that an **air relief** valve be fitted in the air supply circuit to the air motor to prevent over pressurisation. This safety feature, ensures that it is not possible to supply the air motor with excessive air pressure that may cause injury.

Please ensure that a **material drain valve** is fitted in the fluid circuit to drain and depressurise the circuit. Once depressurised and drained, work /servicing may then commence on the equipment. Please remember to close these valves when restarting the system.

HIGH PRESSURE INJECTION HAZARDS



When working with high pressure equipment, special care is required. Fluid leaks can occur. There is a risk of material being injected to any exposed parts of body, this could cause severe injury :

- medical care must be sought immediately if paint is injected under the skin or in other parts of the body (eyes, fingers).
- never point the spray gun at any one. Never try to stop the spray with your hands or fingers nor with rags or similars.
- **follow the shut down procedure and always depressurize air and fluid circuits** before carrying out any servicing on the gun (cleaning, checking, maintenance of the material or cleaning of the gun nozzles).
- for the guns equipped with a safety device, always lock the trigger when not in use.

FIRE - EXPLOSION - SPARKS - STATIC ELECTRICITY HAZARDS



A poor earth connection, inadequate ventilation, sparks or static electricity can cause an explosion or fire. to avoid these risks when using or servicing SAMES KREMLIN equipment, the following safety procedures must be followed :

- ensure a good earth connection and ground the parts to be handled i.e. solvents, materials, components and equipment,
- ensure adequate ventilation,
- keep working area clean and free from waste solvents, chemicals, or solid waste i.e. rags, paper and empty chemicals drums,
- never use electrical switches / power if in an atmosphere of volatile solvent vapour,
- stop working immediately in case of electrical arcs,
- never store chemicals and solvents in the working area.
- use paint whose flash point is the highest possible to prevent from any formation of gas and inflammable vapours (refer to materials' safety instructions),
- install a cover on the drums to reduce the diffusion of gas and vapours in the spraybooth.

TOXIC PRODUCT HAZARDS



Toxic products or vapours can cause severe injury not only though contact with the body, but also if the products are ingested or inhaled. It is imperative :

- to know the material products and their risks,
- notified or hazardous materials must be stored in accordance with the regulations,
- the material must be stored in an appropriate container, never place materials in a container where there is a risk of spillage or leakage,
- a procedure must be applied for the safe disposal of waste material. It must comply with all prevailing regulations and legislations of the country where the equipment is to be used,
- protective clothing should always be worn in compliance with the material manufacturers' recommendations,
- depending on the application and chemical safety instructions, safety glasses, hearing protective earplug, gloves, foot wear, protective masks and possible breathing equipment should be worn to comply with the regulations (Refer to chapter "Safety equipment of SAMES KREMLIN selection guide).



CAUTION!

It is forbidden to use material containing high concentrations of halogenated hydrocarbon solvents with **aluminium** or **zinc fillers**. Non-compliance with the instructions may cause explosion risk causing serious or fatal injury.



EQUIPMENT REQUIREMENTS

Guards (motor cover, coupling shields, connectors,...) have been designed for a safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or property damage due to destruction, the overshadowing or the partial or total removal of the guards.



PUMP

Before carrying out any work, it is imperative to read and clearly understand the disassembly and reassembly instructions before servicing. The operator must understand the equipment and the safety instructions. These instructions are available in the equipment manuals.

The air motor is designed to be mounted with a pump. Never modify any components or couplings. When operating, please keep hands away from moving parts. Before starting up the equipment, please read the PRESSURE RELIEF instructions. Please ensure that any relief or drain valves fitted are in good working order.

HOSES

- Keep hoses out of circulation areas, moving parts or hot surfaces,
- Never expose product hoses to temperature higher than + 60°C / 140° F or lower than 0°C / 32° F,
- Never pull or use the hoses to move the equipment,
- Tighten all fittings as well as the hoses before operating the equipment,
- Check the hoses regularly; change them if they are damaged,
- Never exceed the maximum working pressure (MWP) indicated on the hose.

USED PRODUCTS

Considering the wide variety of products that are available and can be used in our equipment it is impossible to check and make recommendations for all chemical data, regarding the risks of possible chemical attack and their long term chemical reaction


SAMES KREMLIN can not be held liable for :

- compatibility of wetted parts,
- risks to staff and the surroundings,
- for worn or defective parts, for faulty equipment or units, or the quality of final product.

It is the responsibility of the user to know and prevent any possible risks such as toxic vapours, fires or explosions. He shall determine the risks of immediate reactions or pursuant to repeated exposures of the staff,

SAMES KREMLIN shall not be liable for physical injuries, direct or indirect material damages caused by the use of chemicals.

2. HANDLING

 **Check the weight and the dimensions of the equipment**
(☞ refer to 'Technical features' section of the instruction manual)

If weight and dimensions are too important, the unloading must be carried out by means of a forklift or any other appropriate means with a qualified personnel and in a clear horizontal area to prevent from risks of damage injury or an accident.

The centre of gravity is not in the centre of the machine : carry out by hand a stability-test after having lifted the whole at 10 cm / 3.937" maximum.

After the unloading, the handling of the whole (eg: elevator pump) is carried out by means of a pallet truck taking the bottom part of the frame.

Remark : Each pump motor is fitted with a ring. The ring is designed for the hoisting of one pump and can not be used for the handling of the complete assembly.

3. STORING

Storing before installation :

- Storing ambient temperature : 0 / +50 °C / 0 / +122°F
- Protect the whole against dust, water trickling, dampness and shocks.

Storing after installation :

- Operating temperature : +15 / +35 °C / +59 / +138.2° F
- Protect the whole against dust, water tricing, dampness and shocks.

4. INSTALLATION OF THE EQUIPMENT

The machine is installed on a stable horizontal floor (for eg a concrete flag).

The machine shall be made stable by the use of holding down bolts or by the use of other anchoring methods, strong enough to prevent unintended bodily movement of the equipment.



To avoid risks caused by static electricity, the equipment as well as its components must be grounded.

- **For the pumping equipments** (pumps, pneumatic rams, frame...), a section wire of 2.5 mm² is fixed on the material. Use this wire to connect the material to "the general ground". In case of severe environments (mechanical protection of the wire of earthing insufficient, vibrations, mobile material...) where function damages at the ground are probable, the user have to replace the provided wire of 2.5 mm² by a device more adapted to its environment (wire with a more important section, bonding strip, fixing by thimble with eyelet...).

The continuity of the ground must be controlled by a qualified electrician. If the continuity of the ground is not ensured, check the terminal, the wire and the earthing point. **Never** use the material without have solved this problem.

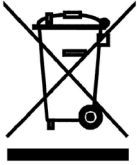
- In the severe cases of environments (mechanical protection of the wire of earthing insufficient, vibrations, mobile material...) where damages of the function put at the ground are probable, the user will have to replace the wire of 2.5 mm² provided, by a device more adapted to its environment (wire of more important section, bonding strip, fixing by thimble with eyelet...),
- **The gun** must be 'grounded' via a material hose or an air hose. In case of spraying by means of a gun with cup, the air hose must be conductive,
- **The materials to be painted** must also be grounded.

All the materials situated in the working area shall be grounded.



- **Never store** more than necessary inflammable materials inside the working area,
- The materials must be stored into **approved drums** and grounded,
- Use only grounded **metals containers** for the use of cleaning solvents,
- **Cardboard and paper are prohibited.**

5. MARKING OF THE EQUIPMENT

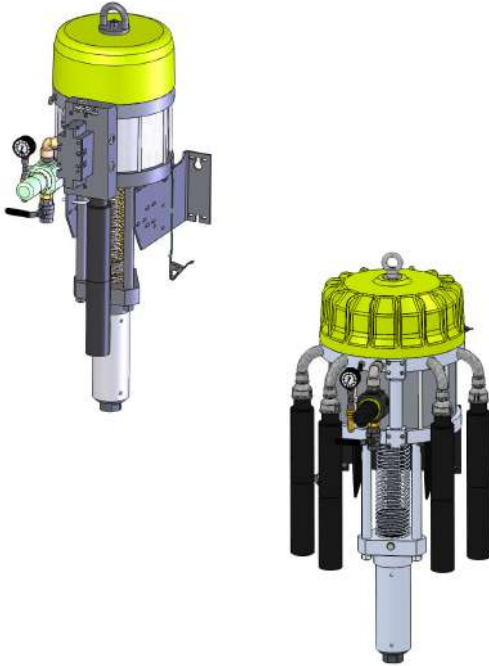


Each equipment has a label plate with the name of the manufacturer, the equipment part number, the interesting informations to use correctly the equipment (pressure, voltage,...) and sometimes the above pictogram.

The equipment is designed with and consists of high quality materials and components which can be re-used.

The 2012/19/UE European Directive covers all equipments with a crossed-out bin pictogram. Please inform yourself about the collection systems for electric and electronic equipments.

Please act in accordance with local rules and **do not dispose of old equipment with household wastes**. A correct disposal of old equipment will help prevent negative consequences for the environment and health.



AIRLESS PUMPS

40C260

65C260

Disassembly / Reassembly

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CAUTION :

Before any action on the pump, shut off the compressed air supply and depressurize the system.

The pump is manufactured under the ATEX agreement and can not be modified. SAMES KREMLIN will not be held responsible for any failure to comply with that instruction.

▪ **FLUID MOTOR OR AIR MOTOR REPLACEMENT (REFER TO DOC. 573.412.050 & 573.413.050)**

Guards (air motor cover, coupling shields, housings ...) have been designed for safe use of the equipment.

The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards.

Position the air motor piston in a high position before shutting off the compressed air and before depressurizing the system.

Disassemble all the accessories of the pump (rods, filter).

Disassemble the pump from the cart, then from the bracket by removing the nuts that hold on the U-bolts.

Put aside the pump (the pump is fitted with an hoisting ring).

Remove the 3 nuts (4) that hold on the 3 tie-rods (3).

Disassemble the air motor from the fluid section by removing the coupling rod from the air motor and the piston from the air motor (hold on the coupling rod and unscrew the piston by means of a wrench).

When changing the fluid section :

Position the spring protection on the new fluid section piston, assemble the air motor and the fluid section, the tie-rods and the nuts.

Position the whole on the wall mounted unit.

When changing the air motor :

Remove the air supply from the old air motor and assemble it on the new one.

Assemble the new air motor and the fluid section (as it is specified previously).

Fix the pump on its bracket.

DISASSEMBLY / REASSEMBLY OF THE FLUID SECTION

Guards (air motor cover, coupling shields, housings ...) have been designed for safe use of the equipment.

The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards.

▪ SUCTION VALVE (15)

Disassembly

Unscrew the suction valve (16). (If the cylinder (2) remains attached to the suction valve, unscrew both parts, then hold cylinder (2) by inserting a rod into the cylinder holes designed for this purpose).


The ball (17) is secured on the valve (16) by means of a circlips (18).

Clean the parts with the appropriate cleaning solvent.

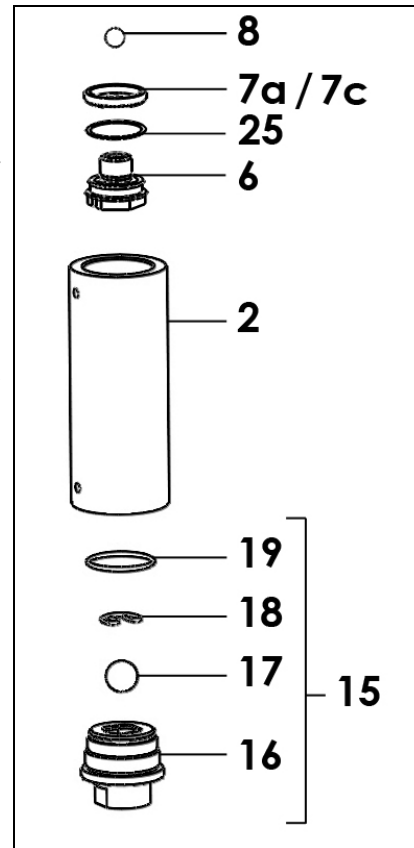
Reassembly

Reinstall the ball (17) and the circlips (18) on the valve body (16).

Change the seal (19). Lubricate it.

 Lubricate the valve body threading.

Reinstall the valve assembly (15) on the cylinder (2).




▪ CYLINDER (2)

In order to make easier the disassembly, a hole is made in the cylinder (2) at each end.

Depending on the part that it is unscrewed first, insert a rod into one of these holes to unscrew the other part.

When reassembling, make sure the two seals (19 and 25) are installed. Lubricate them.

 Lubricate the inside of the cylinder (grease, type A1) and the threadings to prevent from damaging the mobile packing (grease, type A2) (Refer to greases in the Assembly instructions §).

▪ EXHAUST VALVE (6) AND MOBILE PACKING (7)

Disassembly

Unscrew the cylinder (2) and pull it downwards.

Unscrew the exhaust valve (6) with a flat wrench n° 46 by holding the piston (3).

Remove the ball (8), the mobile packing (seal - 7a/7c).

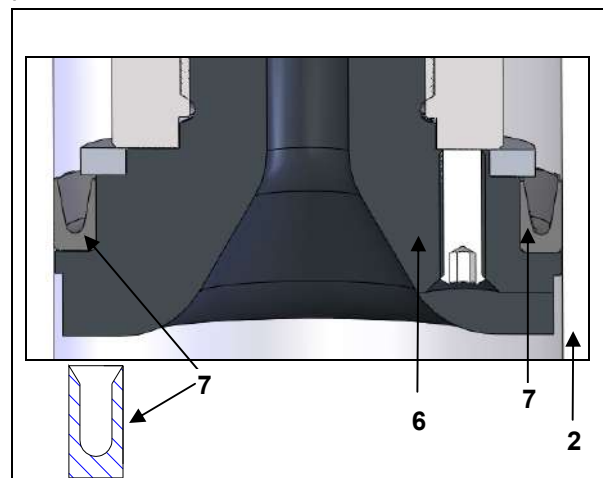
Clean the parts.


Reassembly

Install a new seal (7a/7c). Lubricate it.

➤ **Comply with the seal installation order.**

Install the ball (8) on the exhaust valve (6).



 Lubricate the threading of the exhaust valve (grease, type A2).

Tighten the whole in the piston lower part (3).

▪ **UPPER PACKING (9)**


Disassembly

Disassemble the coupling rod from the air motor and the piston (3) from the fluid section.

Unscrew the wetting-cup (4) by means of the wrench provided with the pump.


Unscrew the cylinder (2) and pull the piston (3) downwards. Pull the upper packing (9) upwards and remove the seals (10 and 11).

Reassembly

 Change the seals (10 & 11) and lubricate them.

On the support washer (12), install the seals (10 & 11) (**comply with orientation and order**) as well as the blocking washer (13) {→ upper packing (9)}.

You must install a seal (11), then another one (10) according to the opposite drawing. The first seal in contact with the material must be the stiffer one.

 Grease the cone shaped tool (the tool is supplied with the fluid section).

Position the upper packing (9) on the tool (53).

Slide the piston (3) into the flange (1) by inserting it from bottom to top.

Position the tool equipped with the seals on the upper part of the piston.

Slide the seals on the piston. The tool prevents from damaging the seals when assembling the piston.

Remove the tool.

Position the seals (always set up on the piston) into the upper flange (1).

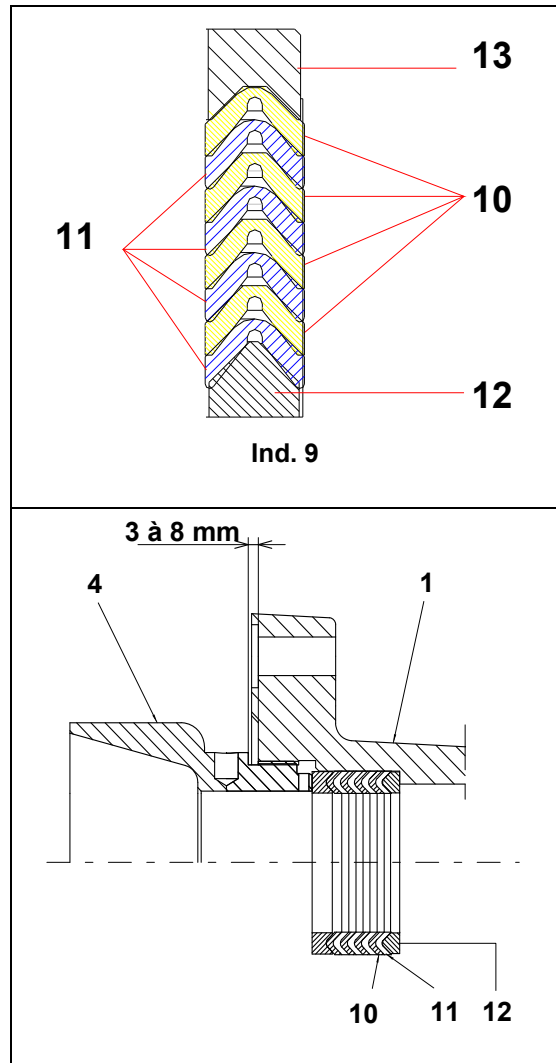
 **Hold the piston to prevent from its sliding downwards.**

Tighten by hand the wetting-cup (4) without tightening the upper flange (1).

After reassembling, fill up the pump with solvent and increase progressively the pressure to maximum → setting up of the seals.

After half an hour, stop the pump and open the exhaust valve to depressurize.

Retighten the wetting-cup (4) by means of the wrench supplied with the pump in order to be in accordance with the drawing. Comply with assembly dimension.



Before reassembling the different components :

- Clean the parts with the appropriate cleaning solvent.
- Install the new seals if it is necessary after having lubricated them with PTFE grease.
- Lubricate the piston and the inside of the cylinder to prevent from damaging the seals.
- Install new parts if it is necessary.

AIR MOTOR

■ AIR MOTOR REVERSING BLOCK (REFER TO DOC. 573.087.040)

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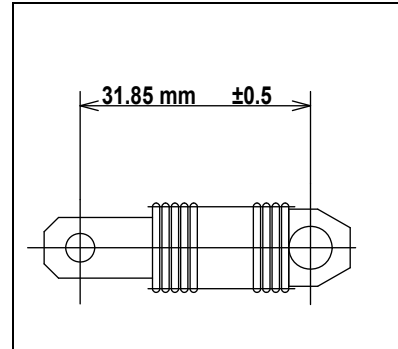
Disassemble the air motor cover (6 or 31) by removing the nut (4 or 33).

Dissociate the female yoke from the reversing block lever (9a / 9b).

Dismount the reversing-block by removing the screws (11 or 28).

Remount the new reversing-block in the reverse order of the disassembly sequence.

⚠ **CAUTION** : the number of spirals must equally be distributed on each fastening parts in order to get the above dimension.



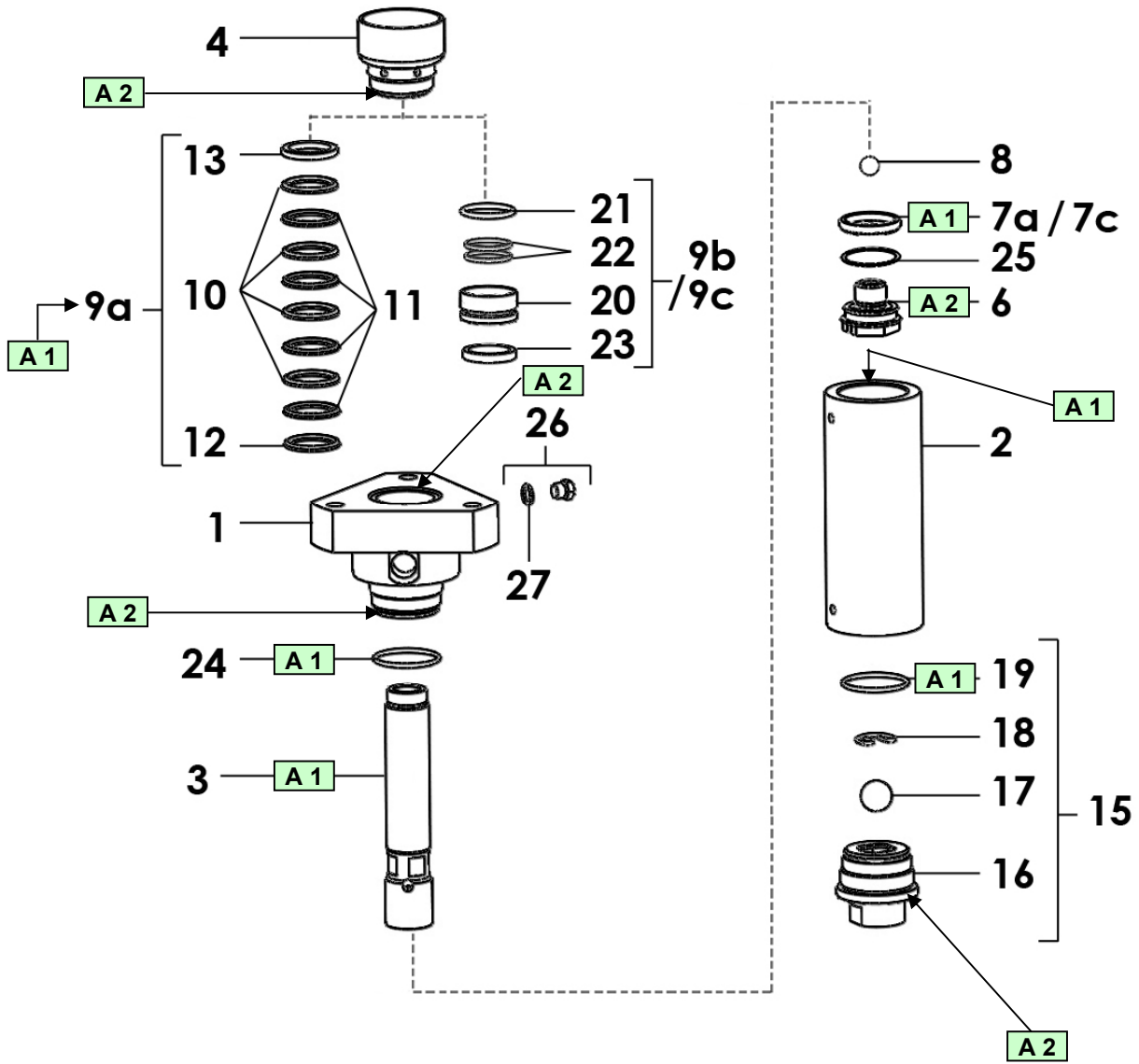
■ DEGREES OF WEAR

The wetted parts in contact with the material are subject to wear with time. It depends, of course, on the rates and duration of pump operating; also on the material handled.

Under normal operating and servicing conditions, with standard filled material not including foreign matters or chemically aggressive, the average working life can be estimated as :

- **1 million strokes for the tightness seals.**
- **10 millions strokes for the bellows.**

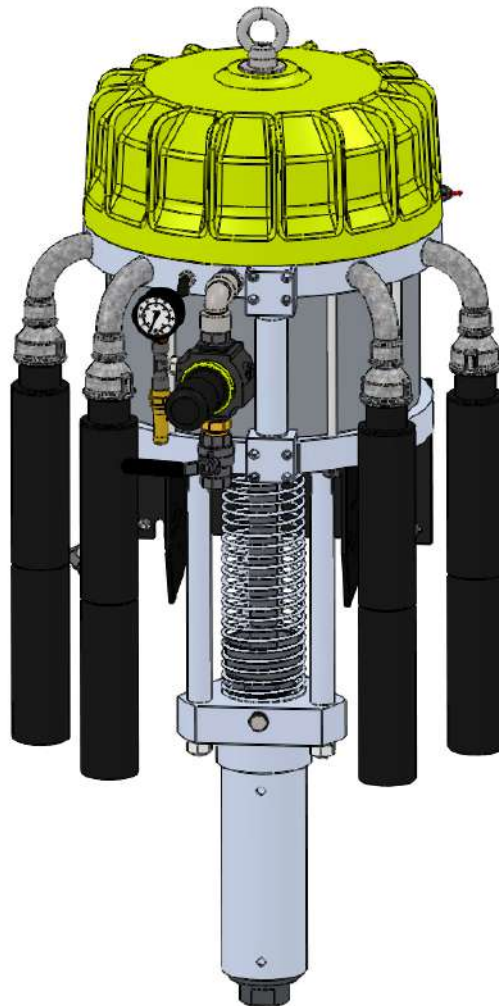
ASSEMBLY INSTRUCTIONS

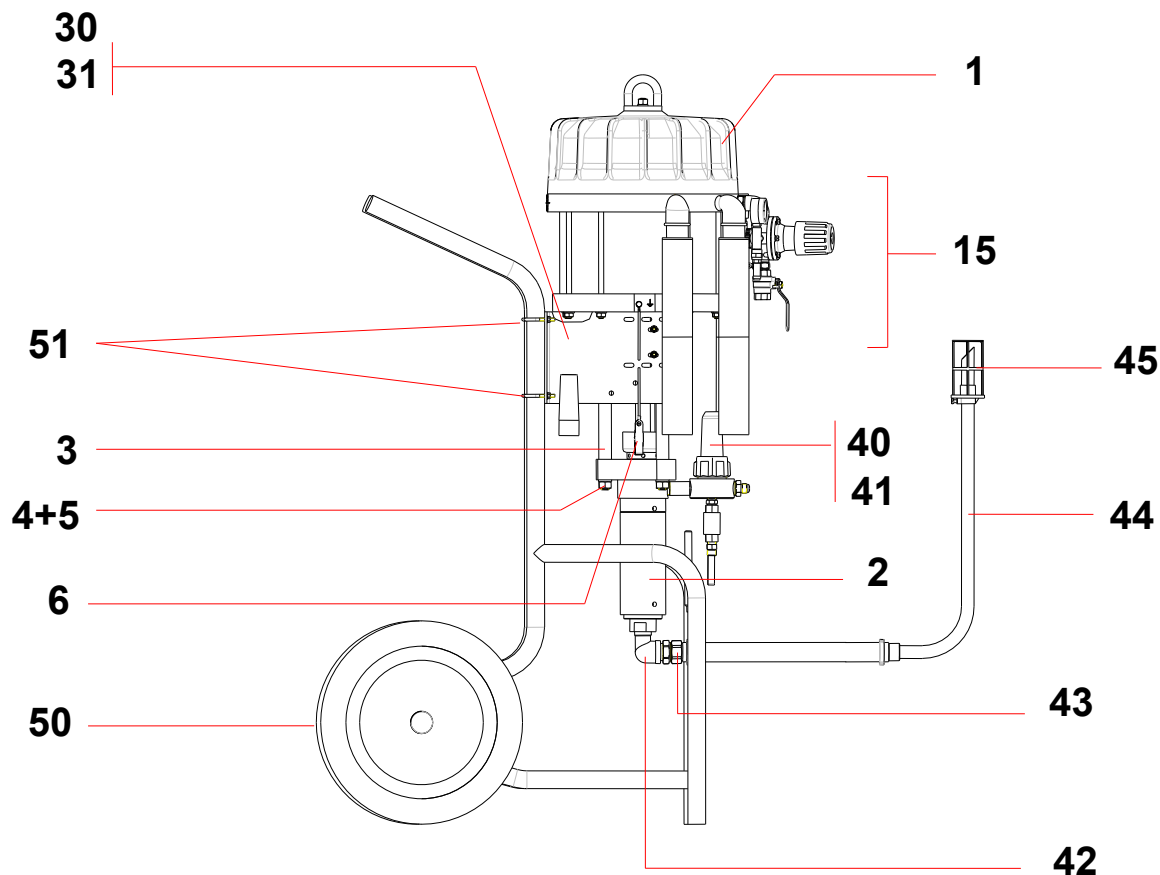


| Index | Instruction | Description | Part number |
|-------|-------------------|---|-------------|
| A 1 | PTFE grease | 'TECHNILUB' grease (10 ml / 0.0026 US gal) | 560.440.101 |
| A 2 | Anti-seize grease | Grease box (450 g / 0.99 lb) | 560.420.005 |

| | | |
|--|--|---|
| Doc. 573.413.050 Date/Datum/Fecha : 03/08/22 Annule/Cancel/ Ersetzt/Anula : 26/11/18 | Modif. / Änderung : Ind. / Pos. 16 | Pièces de rechange Spare parts list Ersatzteilliste Piezas de repuesto |
|--|--|---|

| | |
|---|--|
| POMPE AIRLESS® INTENSIVE™, modèle 65C260 | INTENSIVE™ AIRLESS PUMP, model 65C260 |
| INTENSIVE™ AIRLESS PUMPE, Modell 65C260 | BOMBA AIRLESS INTENSIVE™, tipo 65C260 |





| | | |
|--|--|--------------------|
| POMPE MURALE, modèle 65C260 avec canne d'aspiration et filtre | WALL MOUNTED PUMP, model 65C260 with suction rod and filter | # |
| WANDANLAGE, Modell 65C260 mit Saugschlauch und Filter | BOMBA MURAL, tipo 65C260 con caña de aspiración y filtro | 151.880.600 |

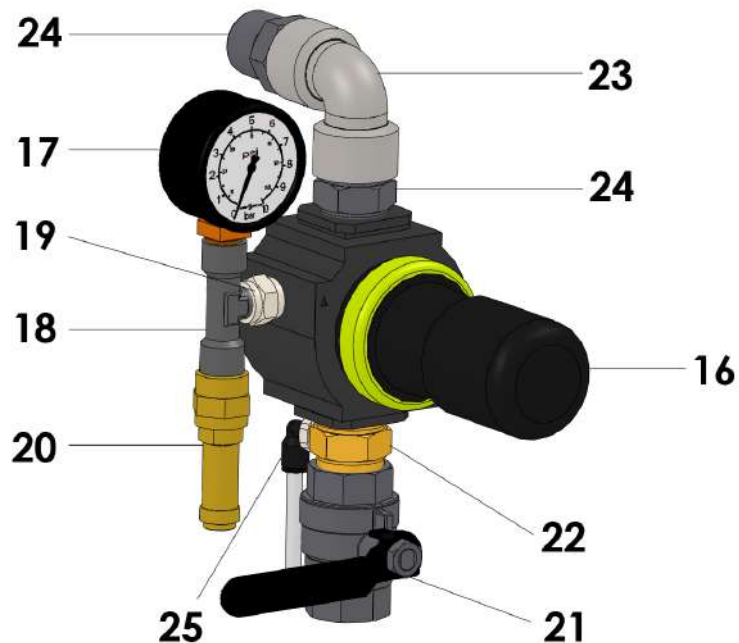
| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|--|--|--|---|-----|
| - | NC / NS | Pompe 65C260 nue | Bare pump, model 65C260 | Pumpe 65C260 nackt | Bomba sola, tipo 65C260 | 1 |
| *1 | 146 254 000 | ▪ Moteur 8000-4_2 (voir Doc. 573.408.050) | ▪ Air motor, model 8000-4_2 (refer to Doc. 573.408.050) | ▪ Luftmotor, 8000-4_2 (siehe Dok. 573.408.050) | ▪ Motor, tipo 8000-4_2 (consultar Doc. 573.408.050) | 1 |
| *2 | 144 025 600 | ▪ Hydraulique C260 inox (voir Doc. 573.414.050) | ▪ Fluid section, model C260 (stainless steel) (refer to Doc. 573.414.050) | ▪ Hydraulikteil, C260 Edelstahl (siehe Dok. 573.414.050) | ▪ Hidráulica, tipo C260 de inox (consultar Doc. 573.414.050) | 1 |
| 3 | 051 870 001 | ▪ Tirant | ▪ Tie-rod | ▪ Stehbolzen | ▪ Tirante | 3 |
| 4 | 953 010 025 | ▪ Erou HM 16 | ▪ Nut, model HM 16 | ▪ Mutter HM 16 | ▪ Tuerca, tipo HM 16 | 3 |
| 5 | 963 200 025 | ▪ Rondelle Ø 16 | ▪ Washer, model Ø 16 | ▪ Scheibe Ø 16 | ▪ Arandela, tipo Ø 16 | 3 |
| 6 | 050 311 904 | ▪ Ressort de protection | ▪ Spring, protection | ▪ Schutzfeder | ▪ Muelle de protección | 1 |

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|--|---|--|---|-----|
| 15 | - | Equipement d'air (voir détails) | Air supply equipment (refer to detail) | Luftausrüstung (siehe Detail) | Equipo de aire (consultar detalle) | 1 |
| 30 | 051 341 206 | Support de pompe | Pump bracket | Wandhalterung | Soporte de bomba | 1 |
| 31 | NC / NS | Étrier avec rondelles et écrous | U-bolt with washers and nuts | Schelle mit Scheiben und Muttern | Tirante con arandelas y tuercas | 3 |
| 40 | 155 581 400 | Filtre 3/4 équipé (voir Doc. 573.327.050) | Filter, model 3/4 equipped (refer to Doc. 573.327.050) | Ausgerüsteter Filter, Modell 3/4 (siehe Dok. 573.327.050) | Filtro 3/4 equipado (consultar Doc. 573.327.050) | 1 |
| 41 | 000 161 112 | ▪ Tamis n° 12 (280 µ) | ▪ Screen n° 12 (280 µ) | ▪ Sieb Nr 12 (280 µ) | ▪ Tamiz n° 12 (280 µ) | 1 |
| 42 | 905 210 404 | Coude MF 1" inox | Elbow, model MF 1", stainless steel | Winkelnippel AG 1" - IG 1", Edelstahl | Codo, tipo MH 1", inox | 1 |
| 43 | 050 102 449 | Raccord MM 1" - 38x150 | Fitting, model double male, 1" - 38x150 | Doppelnippel, AG 1" M 38x1,50 | Racor, tipo MM, 1" - 38x150 | 1 |
| 44 | 049 597 100 | Canne d'aspiration inox (Ø 25) avec crépine | Suction rod (stainless steel) with strainer | Saugschlauch mit Siebkorb | Caña de aspiración (inox) con piña | 1 |
| 45 | 149 591 400 | ▪ Crépine avec manchon | ▪ Strainer with sleeve | ▪ Siebkorb mit Einsatz | ▪ Piña con manguito | 1 |

| | | |
|---|--|--------------------|
| POMPE SUR CHARIOT, modèle 65C260 | CART MOUNTED PUMP, model 65C260 | # |
| PUMPE 65C260 FAHRBAR | BOMBA 65C260 SOBRE CARRETILLA | 151.880.700 |

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|---|--|---|--|-----|
| - | 151 880 600 | Pompe murale avec canne d'aspiration et filtre | Wall mounted pump with suction rod and filter | Wandanlage mit Saugschlauch und Filter | Bomba mural con caña de aspiración y filtro | 1 |
| 50 | 051 231 000 | Chariot | Cart | Fahrgestell | Carretilla | 1 |
| 51 | 151 730 114 | Pochette 2 étriers, 4 rondelles, 4 écrous | Pack of 2 U-bolts, 4 washers, 4 nuts | Satz mit 2 Schellen, 4 Scheiben, 4 Muttern | Bolsa de 2 tirantes, 4 arandelas, 4 tuercas | 2 |

| | |
|----------------------------|--------------------------------|
| EQUIPEMENT D'AIR (ind. 15) | AIR SUPPLY EQUIPMENT (ind. 15) |
| LUFTAUSRÜSTUNG (Pos. 15) | EQUIPO DE AIRE (ind. 15) |



| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|---|--|--|---|-----|
| *16 | 016 480 000 | Détendeur d'air 3/4 0 - 10 bar (volant phosphore) | Air regulator, model 3/4 0 - 10 bar / 0 - 145 psi (phosphorous knob) | Druckminderer, 3/4 0 - 10 bar (phosphor Stellglocke) | Manorreductor, tipo 3/4 0 - 10 bar (pomo fósforo) | 1 |
| *17 | 910 011 402 | Manomètre 0 - 10 bar | Gauge, model 0 - 10 bar / 0 - 145 psi | Manometer, 0 - 10 bar | Manómetro, tipo 0 - 10 bar | 1 |
| 18 | 552 441 | Té 1/4" | Tee, model 1/4" | T-Stück, 1/4" | Té, tipo 1/4" | 1 |
| 19 | 552 491 | Raccord F 1/4" - M 1/8" | Fitting, model F 1/4" - M 1/8" | Nippel, IG 1/4" - AG 1/8" | Racor, tipo H 1/4" - M 1/8" | 1 |
| 20 | 903 080 401 | Soupape de décharge | Discharge-valve | Sicherheitsventil | Válvula de seguridad | 1 |
| 21 | 903 090 208 | Robinet F 3/4 | Valve, model F 3/4 | Absperrhahn, 3/4 | Grifo, tipo H 3/4 | 1 |
| 22 | 051 870 151 | Raccord MM 3/4 BSP avec piquage | Fitting, model double male, 3/4 BSP | Doppelnippel AG 3/4 BSP | Racor, tipo MM 3/4 BSP | 1 |
| 23 | 552 429 | Coude FF 3/4" | Elbow, model FF 3/4" | Winkelnippel IG 3/4" | Codo, tipo HH 3/4" | 1 |
| 24 | 050 102 215 | Raccord MM 3/4 BSP | Fitting, model double male, 3/4 BSP | Doppelnippel AG 3/4 BSP | Racor, tipo MM 3/4 BSP | 2 |
| 25 | 905 120 905 | Raccord coudé 1/4 BSP - T 4x6 mm | Elbow, model 1/4 BSP - T 4x6mm | Winkel-Stecknippel, 1/4 BSP - T 4x6 mm | Codo, tipo 1/4 BSP - T 4x6 mm | 1 |

* Pièces de maintenance préconisées.

* Preceding the index number denotes a suggested spare part.

* Bezeichnete Teile sind empfohlene Ersatzteile.

* Piezas de mantenimiento preventivas.

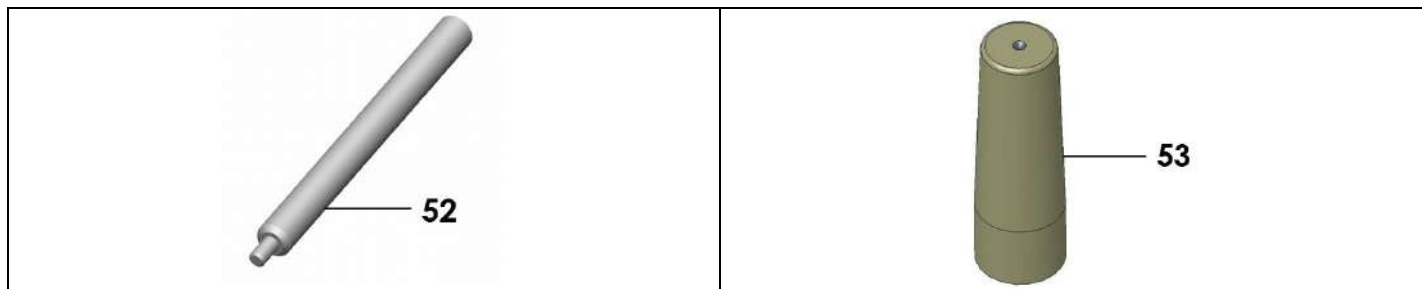
N C : Non commercialisé.

N S : Denotes parts are not serviceable.

N S : Bezeichnete Teile gibt es nicht einzeln, sondern nur komplett .

N S : no suministrado.

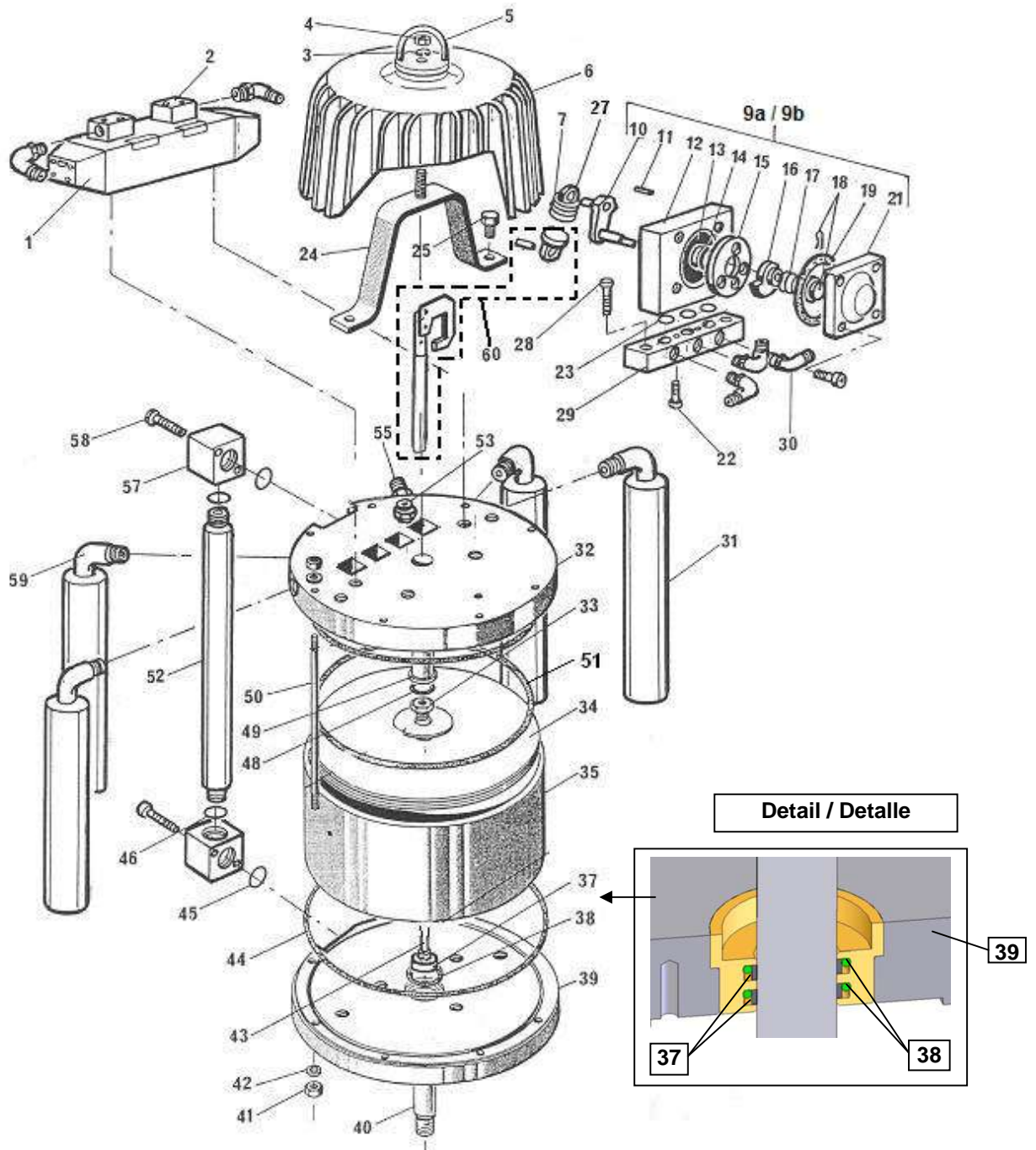
ACCESSOIRES - ACCESSORIES - ZUBEHÖR - ACCESORIOS



| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|---|-------------------------------|--|---------------------------------------|-----|
| - | 149 990 020 | Flacon de lubrifiant T (125 ml) | T lubricant (125 ml / 4.4 oz) | Spülmittel T (125 ml) | Botella de lubricante T (125 ml) | 1 |
| 52 | 044 950 008 | Clé (pour cuve presse-garniture) | Wrench (for wetting cup) | Schlüssel für Spülmitteltasse | Llave (para cubeta prensa guarnición) | 1 |
| 53 | 051 881 459 | Flamme : outillage pour montage garniture | Piston rod starter tool | Konus zur Montage der Kolbenstangenpackung | Herramienta para montar guarnición | 1 |

| | | |
|--|--|--|
| <p>Doc. 573.408.050 Date/Datum/Fecha : 19/12/18 Annule/Cancela/ Ersetzt/Anula : 18/08/16</p> | <p>Modif. / Änderung : # 044 630 400 → NC (ind. 9a / Pos. 9a) + # 144 630 720 (ind. 9b / Pos. 9b)</p> | <p>Pièces de rechange Spare parts list Ersatzteilliste Piezas de repuesto</p> |
|--|--|--|

| | | |
|--------------------------------------|-------------------------------------|--------------------|
| MOTEUR A AIR, modèle 8000-4_2 | AIR MOTOR, model 8000-4_2 | # |
| LUFTMOTOR, Modell 8000-4_2 | MOTOR DE AIRE, tipo 8000-4_2 | 146.254.000 |



| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|---|--|--|---|-----|
| 1 | 903 050 483 | Distributeur | Distributor | Luftverteiler | Distributor | 1 |
| 2 | 046 250 009 | Embase pilote | Base, distributor | Steuerblock | Base piloto | 2 |
| 3 | NC / NS | Rondelle d'appui | Support washer | Scheibe | Arandela de soporte | 1 |
| 4 | 953 010 023 | Ecrou HM 12 | Nut, model HM 12 | Mutter, M 12 | Tuerca, tipo HM 12 | 1 |
| 5 | 91 422 | Anneau de levage | Ring, cover | Ringschraube | Anillo de sujeción | 1 |
| 6 | NC / NS | Cloche | Cover | Haube | Campana | 1 |
| 7 | 146 199 902 | Ressort (x 10) | Spring (x 10) | Feder (10 St.) | Muelle (x 10) | 1 |
| 9a | NC / NS | Bloc inverseur (voir Doc. 573.087.040) | Reversing block (refer to Doc. 573.087.040) | Umsteuerblock (siehe Dok. 573.087.040) | Bloque inversor (consultar Doc. 573.087.040) | 1 |
| *9b | 144 630 720 | Bloc inverseur droit avec deux roulements (voir Doc. 573.087.040) | Right reversing-block with two bearings (refer to Doc. 573.087.040) | Rechter Umsteuerblock mit zwei Lagerbuchsen (siehe Dok. 573.087.040) | Bloque inversor derecho con dos rodamientos (consultar Doc. 573.087.040) | 1 |
| 22 | 933 151 277 | Vis CHc M 6 x 20 | Screw, model CHc M 6 x20 | Schraube, M 6x20 | Tornillo, tipo CHc M 6 x 20 | 2 |
| 24 | 046 250 011 | Pont de fixation | Bracket | Befestigungsbügel | Puente de fijación | 1 |
| 25 | NC / NS | Vis HM 12 x 30 | Screw, model HM 12 x 30 | Schraube, HM 12 X 30 | Tornillo, tipo HM 12 x 30 | 2 |
| 27 | 044 570 131 | Chape femelle | Linkage, female | Federhalterung, weiblich | Chapa hembra | 1 |
| 28 | 88 044 | Vis HM 8 x 30 | Screw, model HM 8 x 30 | Schraube, HM 8 x 30 | Tornillo, tipo HM 8 x 30 | 2 |
| 29 | 046 250 008 | Embase inverseur | Base, reversing-block | Grundplatte, Umsteuerblock | Base inversor | 1 |
| 30 | 905 120 902 | Coude M 1/8 BSP - T 4x6 | Elbow, model M 1/8 BSP - T 4x6 | Winkel-Steckanschluss, AG 1/8 BSP - T 4x6 | Codo, tipo M 1/8 BSP - T 4x6 | 5 |
| 31 | 046 250 015 | Silencieux | Muffler | Schalldämpfer | Silenciador | 4 |
| 32 | NC / NS | Fond supérieur | Upper support | Oberer Zylinderflansch | Fondo superior | 1 |
| 33 | 046 144 907 | Ecrou piston | Nut, piston | Kolbenmutter | Tuerca pistón | 1 |
| 34 | 046 258 010 | Piston avec bague | Piston with ring | Kolben mit Buchse | Pistón con anillo | 1 |
| 35 | 046 258 002 | Cylindre | Cylinder | Zylinder | Cilindro | 1 |
| 37 | 046 280 106 | Bague de frottement (x 2) | Seal ring (x 2) | Dichtring (2 St.) | Anillo de deslizamiento (x 2) | 2 |
| 38 | 909 420 114 | Joint torique | O-Ring | O Ring | Junta tórica | 2 |
| 39 | NC / NS | Fond inférieur avec bague de guidage | Lower support with bushing guide | Unterer Zylinderflansch mit Führungsbuchse | Fondo inferior con anillo de dirección | 1 |
| 40 | NC / NS | Tige d'accouplement | Coupling rod | Kupplungsstange | Eje de acoplamiento | 1 |
| 41 | 953 010 021 | Ecrou HM 10 | Nut, model HM 10 | Mutter, HM 10 | Tuerca, tipo HM 10 | 16 |
| 42 | 963 040 021 | Rondelle MN 10 | Washer, model MN 10 | Scheibe, MN 10 | Arandela, tipo MN 10 | 8 |
| 43 | 046 258 007 | Tige de pilotage | Rod driving | Steuerstange | Eje de pilotaje | 1 |
| 44 | NC / NS | Joint de cylindre | Seal, cylinder | Zylinderdichtung | Junta de cilindro | 2 |
| 45 | 909 130 521 | Bague R 19 | Ring, model R 19 | O Ring, R 19 | Junta, tipo R 19 | 2 |
| 46 | 909 420 225 | Joint | Seal | Dichtung | Junta | 2 |
| 48 | 144 579 923 | Bague R 8 bis (x 10) | Ring, model R 8 bis (x 10) | O Ring, R 8 bis (10 St.) | Junta, tipo R 8 bis (x 10) | 1 |
| 49 | 046 258 006 | Bague de guidage (fond supérieur) | Bushing guide (upper support) | Führungsbuchse (oberer Zylinderflansch) | Anillo de dirección (fondo superior) | 1 |

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|-----------------------------------|------------------------------------|---|--|-----|
| 50 | NC / NS | Tirant moteur | Rod, air motor | Stehbolzen | Tirante motor | 8 |
| 51 | NC / NS | Bague R 81 | Ring, model R 81 | O Ring, R 81 | Junta, tipo R 81 | 1 |
| 52 | NC / NS | Tube de liaison | Rod, connecting | Verbindungsrohr | Tubo de unión | 1 |
| 53 | 903 130 508 | Raccord régulateur de pression | Fitting, pressure regulator | Druckreduzierventil | Racor regulador de presión | 1 |
| 55 | 905 120 905 | Raccord coudé M 1/4 BSP - T 4x6 | Elbow, model M 1/4 BSP - hose 4x6 | Winkel-Steckanschluss, AG 1/4 BSP - T 4x6 | Codo, tipo M 1/4 BSP - T 4x6 | 1 |
| 57 | NC / NS | Bride | Flange | Flansch | Brida | 2 |
| 58 | 933 151 497 | Vis CHc M 6 x 40 | Screw, model CHc M 6 x 40 | Schraube, M 6 x 40 | Tornillo, tipo CHc M 6 x 40 | 4 |
| 59 | NC / NS | Coude GF 1 - MF 3/4" | Elbow, model GF 1 - MF 3/4" | Winkelnippel GF 1 - AG/IG 3/4" | Codo, tipo GH 1 - MH 3/4" | 4 |
| - | NC / NS | Manchon | Nipple | Muffe | Manguito | 4 |
| 60 | 044 570 900 | Fourchette de commande assemblée | Fork assembly control | Umsteuerstange | Horquilla de mando equipada | 1 |
| - | 901 180 024 | Câble de mise à la terre (Lg. 5m) | Cable ground (5m / 196.85" length) | Erdungskabel (5 m) | Cable de puesta a tierra (5m de largo) | 1 |
| - | NC / NS | Traversée de cloison | Air connection | Schottverschraubung | Pasa muros | 1 |
| - | NC / NS | Tuyau 4x6 | Hose 4x6 / 5/32" x 1/4" | Schlauch 4 x 6 | Tubería 4x6 | 1m |
| - | 905 120 903 | Té | Tee | T-Stück | Te | 1 |
| - | NC / NS | Bouchon | Plug | Blindstopfen | Tapón | 1 |
| - | NC / NS | Vis HM 4x20 | Screw, model HM 4x20 | Schraube, HM 4x20 | Tornillo, tipo HM 4x20 | 4 |
| - | NC / NS | Rondelle AZ 6 | Washer, model AZ 6 | Scheibe, AZ 6 | Arandela, tipo AZ 6 | 1 |
| - | 934 011 196 | Vis HM 6x16 | Screw, model HM 6x16 | Schraube, HM 6x16 | Tornillo, tipo HM 6x16 | 1 |

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|---|--|---|--|-----|
| * | 146 258 991 | Pochette de joints moteur (ind. 7, 37(x2), 38(x2), 44(x2), 45(x2), 46(x2), 48, 51 + pochette de joints inverseur) | Seal kit (air motor) (ind. 7, 37(x2), 38(x2), 44(x2), 45(x2), 46(x2), 48, 51 + seal kit (reversing-block)) | Dichtungssatz für Luftmotor Pos. 7, 37(x2), 38(x2), 44(x2), 45(x2), 46(x2), 48, 51 + Dichtungssatz für Umsteuerblock) | Bolsa de juntas motor (ind. 7, 37(x2), 38(x2), 44(x2), 45(x2), 46(x2), 48, 51 + bolsa de juntas del bloque inversor) | 1 |
| * | 146 258 996 | Pochette de maintenance (Pochette # 146.258.991 + ind. 2, 4, 7, 8, 13 de l'inverseur) | Servicing kit (Seal kit # 146.258.991 + ind. 2, 4, 7, 8, 13 of the reversing-block) | Reparatursatz (Dichtungssatz Nr. 146.258.991 + Pos. 2, 4, 7, 8, 13 für Umsteuerblock) | Bolsa de reparación (Bolsa # 146.258.991 + ind. 2, 4, 7, 8, 13 del bloque inversor) | 1 |

* Pièces de maintenance préconisées.

* Preceding the index number denotes a suggested spare part.

* Bezeichnete Teile sind empfohlene Ersatzteile.

* Piezas de mantenimiento preventivas.

N C : Non commercialisé.

N S : Denotes parts are not serviceable.

N S : Bezeichnete Teile gibt es nicht einzeln, sondern nur komplett .

N S : no suministrado.

Nota : Les pompes dont le numéro de série est > à 17 K 1146 sont équipées du bloc inverseur # 144.630.720. Ne monter l'ind. 2 (bague de guidage du bloc inverseur) que si votre bloc comporte un R.

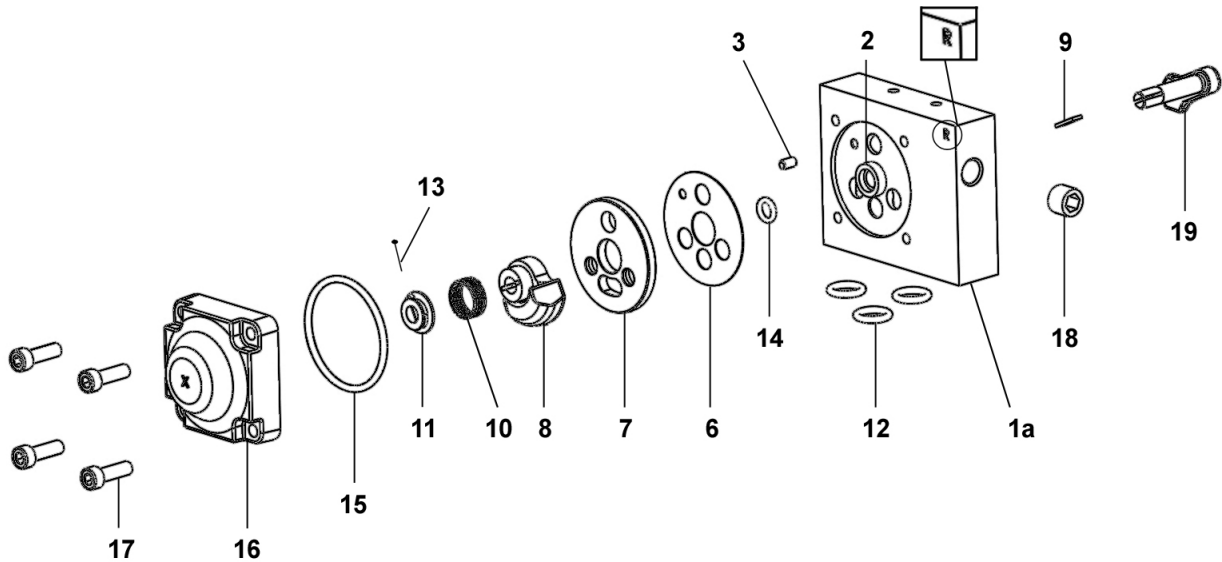
Nota : The pumps with serial number is > to 17 K 1146 are fitted with the reversing-block # 144.630.720. Install ind. 2 (guide ring of the reversing-block) only if your reversing-block has R.

Hinweis: Die Pumpen mit der Fertigungsnummer > bis 17 K 1146 sind mit dem Umsteuerblock # 144.630.720 bestückt. Die Pos. 2 (Führungsbuchse des Umsteuerblocks) nur am Umsteuerblock mit R Markierung montieren.

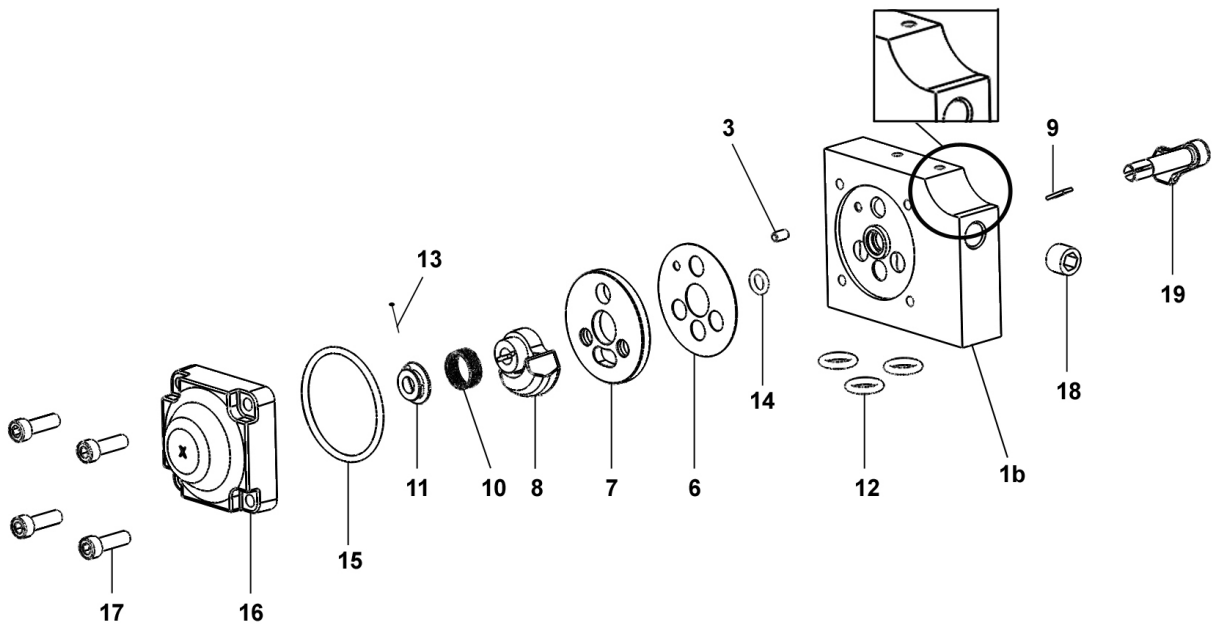
Nota : Las bombas cuyo número de serie es > a 17 K 1146 tienen el bloque inversor # 144.630.720. Montar el ind. 2 (anillo guía del bloque inversor) sólo si su bloque tiene un R.

| | | |
|--|---|---|
| Doc. 573.087.040 Date/Datum/Fecha : 11/05/17 Annule/Cancel/ Ersetzt/Anula : 03/06/14 | Modif. / Änderung : Mise à jour / Update / Aktualisierung / Actualización + 144.630.720 | Pièces de rechange Spare parts list Ersatzteilliste Piezas de repuesto |
|--|---|---|

| | | |
|-----------------------|------------------------|----------------|
| BLOC INVERSEUR | REVERSING-BLOCK | # |
| UMSTUEBERBLOCK | BLOQUE INVERSOR | NC / NS |



| | | |
|---|--|--------------------|
| BLOC INVERSEUR DROIT AVEC DEUX ROULEMENTS | RIGHT REVERSING-BLOCK WITH TWO BEARINGS | # |
| RECHTER UMSTUEBERBLOCK MIT ZWEI LAGERBUCHSEN | BLOQUE INVERSOR DERECHO CON DOS RODAMIENTOS | 144.630.720 |



| | | |
|-----------------------|------------------------|----------------|
| BLOC INVERSEUR | REVERSING-BLOCK | # |
| UMSTEUERBLOCK | BLOQUE INVERSOR | NC / NS |

| | | |
|--|--|--------------------|
| BLOC INVERSEUR DROIT AVEC DEUX ROULEMENTS | RIGHT REVERSING-BLOCK WITH TWO BEARINGS | # |
| RECHTER UMSTEUERBLOCK MIT ZWEI LAGERBUCHSEN | BLOQUE INVERSOR DERECHO CON DOS RODAMIENTOS | 144.630.720 |

Pièces communes - Common parts - Gleiche Teile - Partes comunes

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|--|---|--|--|-----|
| *6 | 144 579 912 | Joint de glace fixe (x 10) | Gasket seal (x 10) | Flachdichtung (10 x) | Junta de espejo fijo (x 10) | 1 |
| *7 | 046 170 508 | Glace fixe | Base, fixed | Ventilplatte | Espejo fijo | 1 |
| *8 | 044 570 324 | Glace mobile | Base, mobile | Ventilschieber | Espejo móvil | 1 |
| 9 | 044 570 325 | Clavette | Pin | Paßfeder (Keil) | Pasador | 1 |
| 10 | 921 140 102 | Ressort | Spring | Feder | Muelle | 1 |
| 11 | 044 571 006 | Butée de ressort | Stop, spring | Federführung | Tope de muelle | 1 |
| *12 | 144 579 922 | Bague R 10 (x 10) | Ring, model R 10 (x 10) | O Ring R 10 (x 10) | Anillo, tipo R 10 (x 10) | 3 |
| *13 | 144 579 911 | Goupille fendue (pochette de 10 goupilles + 1 butée ind. 11) | Pin (package of 10 pins + 1 stop ind. 11) | Splint (Satz à 10 Stück + 1 Führung Pos. 11) | Pasador (bolsa de 10 pasadores + 1 tope ind. 11) | 1 |
| *14 | 144 579 910 | Bague R 6a (x 10) | Ring, model R 6a (x 10) | O Ring, R 6a (10 x) | Anillo, tipo R 6a (x 10) | 1 |
| *15 | N C / N S | Joint de couvercle | Seal, cover | Deckeldichtung | Junta de tapa | 1 |
| 16 | 144 630 415 | Couvercle | Cover | Deckel | Tapa | 1 |
| 17 | 933 151 277 | Vis CHc M 6x20 | Screw, model CHc M 6x20 | Schraube, CHc M 6x20 | Tornillo, tipo CHc M 6x20 | 4 |
| 18 | 906 333 102 | Bouchon 1/4 BSP | Plug, model 1/4 BSP | Blindstopfen, 1/4 BSP | Tapón, tipo 1/4 BSP | 1 |
| 19 | 046 170 510 | Levier | Lever, control | Umsteuerhebel | Leva | 1 |

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|--------------------|--|--|---|---|----------|
| * | 146 270 950 | Pochette de joints (ind. 6, 12(x3), 14, 15) | Package of seals (ind. 6, 12(x3), 14, 15) | Dichtungssatz (bestehend aus Pos. 6, 12(x3), 14, 15) | Bolsa de juntas (ind. 6, 12(x3), 14, 15) | 1 |
| * | 144 630 425 | Pochette de maintenance glaces (ind. 7, 8) | Servicing kit - bases (ind. 7, 8) | Servicekit - Ventil (Pos. 7, 8) | Bolsa de mantenimiento - espejos (ind. 7, 8) | 1 |

Pièces spécifiques - Specific parts - Spezifische Teile - Partes específicas

Pour / for / für / para # NC / NS

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|--------------------|-----------------------------------|----------------------------------|--|-----------------------------------|----------|
| * | 144 630 410 | Corps équipé | Block assembly, reversing | Umsteuerblock komplett | Cuerpo equipado | 1 |
| 1a | NC / NS | ▪ Corps | ▪ Body | ▪ Körper | ▪ Cuerpo | 1 |
| 2 | NC / NS | ▪ Bague de guidage | ▪ Guide ring | ▪ Führungsbuchse | ▪ Anillo guía | 1 |
| 3 | NC / NS | ▪ Goupille Ø 4 x 8 | ▪ Pin Ø 4 x 8 | ▪ Splint Ø4 x 8 | ▪ Pasador Ø 4 x 8 | 1 |
| - | NC / NS | ▪ Butée (collée sur corps ind.1a) | ▪ Stop (glued on part ind. 1a) | ▪ Anschlag (auf Körper geklebt ind.1a) | ▪ Tope (pegado en cuerpo ind. 1a) | 2 |
| - | NC / NS | ▪ Roulement à bille | ▪ Ball bearing | ▪ Kugellager | ▪ Rodamiento de bolas | 1 |

Pour / for / für / para # 144.630.720

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|--------------------|-----------------------------------|----------------------------------|--|-----------------------------------|----------|
| * | 144 630 715 | Corps équipé | Block assembly, reversing | Umsteuerblock komplett | Cuerpo equipado | 1 |
| 1b | NC / NS | ▪ Corps | ▪ Body | ▪ Körper | ▪ Cuerpo | 1 |
| 3 | NC / NS | ▪ Goupille Ø 4 x 8 | ▪ Pin Ø 4 x 8 | ▪ Splint Ø4 x 8 | ▪ Pasador Ø 4 x 8 | 1 |
| - | NC / NS | ▪ Butée (collée sur corps ind.1b) | ▪ Stop (glued on part ind. 1b) | ▪ Anschlag (auf Körper geklebt ind.1b) | ▪ Tope (pegado en cuerpo ind. 1b) | 2 |
| - | NC / NS | ▪ Roulement à bille | ▪ Ball bearing | ▪ Kugellager | ▪ Rodamiento de bolas | 2 |

* Pièces de maintenance préconisées.

* Preceding the index number denotes a suggested spare part.

* Bezeichnete Teile sind empfohlene Ersatzteile.

* Piezas de mantenimiento preventivas.

NC : Non commercialisé.

NS : Denotes parts are not serviceable.

NS : Bezeichnete Teile gibt es nicht einzeln, sondern nur komplett .

NS : no suministrado.

Nota : Ne monter l'ind. 2 (bague de guidage du bloc inverseur) que si votre bloc inverseur comporte un R.

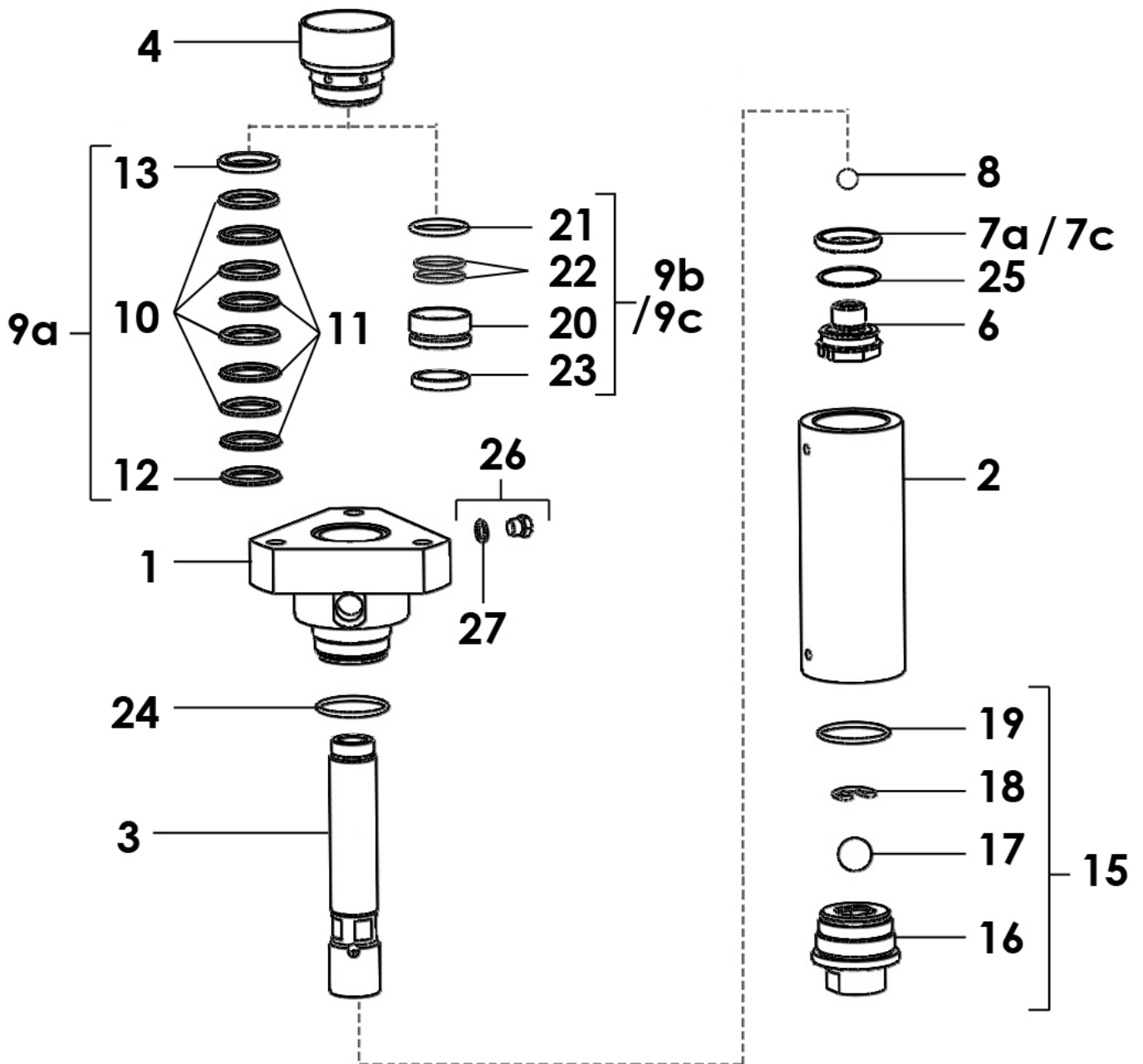
Nota : Install ind. 2 (guide ring of the reversing-block) only if your reversing-block has R.

Hinweis: Die Pos. 2 (Führungsbuchse des Umsteuerblocks) nur am Umsteuerblock mit R Markierung montieren.

Nota : Montar el ind. 2 (anillo guía del bloque inversor) sólo si su bloque inversor tiene un R.

| | | |
|--|--|--|
| <p>Doc. 573.414.050 Date/Datum/Fecha : 09/02/21 Annule/Cancela/ Ersetzt/Anula : 26/11/18</p> | <p>Modif. / Änderung : + # 144 025 691, # 144 025 692, # 144 025 693, # 144 025 694</p> | <p>Pièces de rechange Spare parts list Ersatzteilliste Piezas de repuesto</p> |
|--|--|--|

| | |
|--|--|
| HYDRAULIQUE INTENSIVE™, modèle C260 | INTENSIVE™ FLUID SECTION, model C260 |
| INTENSIVE™ HYDRAULIKTEIL, model C260 | HIDRÁULICA INTENSIVE™, model C260 |



| | | |
|--|---|--------------------|
| HYDRAULIQUE INTENSIVE™, modèle C260 | INTENSIVE™ FLUID SECTION, model C260 | # |
| INTENSIVE™ HYDRAULIKTEIL, Modell C260 | HIDRÁULICA INTENSIVE™, tipo C260 | 144.025.600 |

| | | |
|--|---|----------------|
| HYDRAULIQUE INTENSIVE™, modèle C260 AVEC CARTOUCHE GT | INTENSIVE™ FLUID SECTION, model C260 WITH GT CARTRIDGE | # |
| INTENSIVE™ HYDRAULIKTEIL, Modell C260 MIT GT PACKUNG | HIDRÁULICA INTENSIVE™, tipo C260 CON CARTUCHO GT | NC / NS |

| | | |
|--|---|----------------|
| HYDRAULIQUE INTENSIVE™, modèle C260 AVEC CARTOUCHE PU | INTENSIVE™ FLUID SECTION, model C260 WITH PU CARTRIDGE | # |
| INTENSIVE™ HYDRAULIKTEIL, Modell C260 MIT PU PACKUNG | HIDRÁULICA INTENSIVE™, tipo C260 CON CARTUCHO PU | NC / NS |

Pièces communes - Common parts - Gleiche Teile - Partes comunes

| Ind | | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----------|--------------------|---|--|------------------------------------|--|----------|
| 1 | 044 025 001 | Bride supérieure | Upper flange | Oberer Flansch | Brida superior | 1 |
| *2 | 044 020 006 | Cylindre | Cylinder | Materialzylinder | Cilindro | 1 |
| *3 | 044 020 602 | Piston | Piston | Materialkolben | Pistón | 1 |
| 4 | 044 970 004 | Cuve presse-garniture | Wetting-cup | Packungsmutter /Spülmitteltasse | Cubeta prensa- guarnición | 1 |
| *6 | 144 020 620 | Clapet de refoulement | Exhaust valve | Druckventil | Válvula de expulsión | 1 |
| 8 | 907 414 242 | Bille Ø 16, inox 440C | Ball Ø 16, stainless steel 440C | Kugel, Ø 16, Edelstahl, 440C | Bola Ø 16, inox 440C | 1 |
| | | | | | | |
| 15 | 144 025 200 | Clapet d'aspiration assemblé | Suction valve assembly | Saugventil, komplett | Válvula aspiración completa | 1 |
| 16 | NC / NS | ▪ Corps de clapet | ▪ Valve body | ▪ Saugventil | ▪ Cuerpo de válvula | 1 |
| 17 | 907 414 269 | ▪ Bille Ø 27,7, inox 440C | ▪ Ball Ø 27,7, stainless steel 440C | ▪ Kugel, Ø 27,7, Edelstahl 440C | ▪ Bola Ø 27,7, inox 440C | 1 |
| 18 | 044 695 010 | ▪ Jonc | ▪ Rush | ▪ Sicherungsring | ▪ Anillo de retención bola | 1 |
| 19 | 050 040 323 | ▪ Joint torique | ▪ O Ring | ▪ O-Ring | ▪ Junta O Ring | 1 |
| | | | | | | |
| 24 | 050 040 323 | Joint torique | O Ring | O-Ring | Junta O Ring | 1 |
| | | | | | | |
| 26 | 144 950 012 | Bouchon de vidange | Drain plug | Entleerungsschraube | Tapón de vaciado | 1 |
| 27 | 109 020 401 | ▪ Joint plat (x 5) | ▪ Flat seal (x 5) | ▪ Flachdichtung (5 Stück) | ▪ Junta plana (bolsa de 5) | 1 |

Pièces spécifiques - Specific parts - Spezifische Teile - Partes específicas

**Mod. C260 avec joints PTFE G PE / with PTFE G PE seals / mit PTFE G PE Dichtung
/ con juntas PTFE G PE**

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|--------------------------------|---|--|-----------------------------------|-----|
| 7a | 909 150 226 | Joint GT | Seal, GT | GT-Dichtung | Junta GT | 1 |
| 9a | - | Garniture supérieure | Upper packing | Obere Packung | Guarnición superior | 1 |
| 10 | 909 050 820 | ▪ Joint chevron (PTFE G) | ▪ Chevron seal (PTFE G) | ▪ Packungsring, PTFE G | ▪ Junta de chevrón (PTFE G) | 4 |
| 11 | 909 051 102 | ▪ Joint chevron (PE) | ▪ Chevron seal (PE) | ▪ Packungsring, PE | ▪ Junta de chevrón (PE) | 4 |
| 12 | 044 025 004 | ▪ Rondelle d'appui male (inox) | ▪ Male washer support (stainless steel) | ▪ Unterer Stützring, außen (Edelstahl) | ▪ Arandela de apoyo, macho (inox) | 1 |
| 13 | 044 025 003 | ▪ Rondelle de serrage (inox) | ▪ Blocking washer (stainless steel) | ▪ Oberer Stützring, innen (Edelstahl) | ▪ Arandela de apriete (inox) | 1 |

Mod. C260 avec joints GT / with GT seals / mit GT Dichtung / con juntas GT

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|-------------------------|----------------------------|--------------------------|-------------------------|-----|
| 7a | 909 150 226 | Joint GT | Seal, GT | GT-Dichtung | Junta GT | 1 |
| 9b | 144 710 100 | Cartouche supérieure GT | Upper packing, GT | Obere Packung, GT | Cartucho superior (GT) | 1 |
| 20 | NC / NS | ▪ Corps de cartouche GT | ▪ Body, upper packing (GT) | ▪ Körper (obere Packung) | ▪ Cuerpo de cartucho GT | 1 |
| 21 | NC / NS | ▪ Joint torique | ▪ O Ring | ▪ O-Ring | ▪ Junta tórica | 1 |
| 22 | NC / NS | ▪ Segment | ▪ Ring | ▪ Ring | ▪ Segmento | 2 |
| 23 | NC / NS | ▪ Joint GT | ▪ GT seal | ▪ GT Dichtung | ▪ Junta GT | 1 |

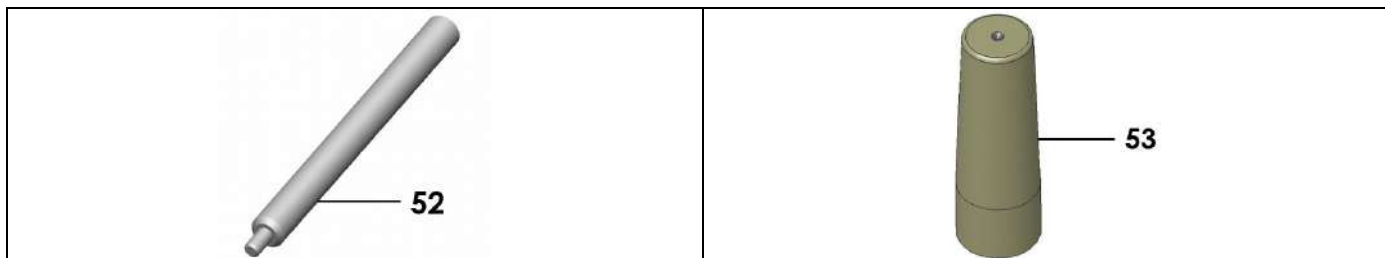
Mod. C260 avec joints PU / with PU seals / mit PU Dichtung / con juntas PU

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|-------------------------|----------------------------|--------------------------|-------------------------------|-----|
| 7c | 909 060 303 | Joint de piston (PU) | Piston seal (Polyurethane) | Kolbendichtung (PU) | Junta de pistón (Poliuretano) | 1 |
| 9c | 144 710 200 | Cartouche supérieure PU | Upper packing, PU | Obere Packung, PU | Cartucho superior PU | 1 |
| 20 | NC / NS | ▪ Corps de cartouche GT | ▪ Body, upper packing (GT) | ▪ Körper (obere Packung) | ▪ Cuerpo de cartucho GT | 1 |
| 21 | NC / NS | ▪ Joint torique | ▪ O Ring | ▪ O-Ring | ▪ Junta tórica | 1 |
| 22 | NC / NS | ▪ Segment | ▪ Ring | ▪ Ring | ▪ Segmento | 2 |
| 23 | NC / NS | ▪ Joint de tige | ▪ Rod seal | ▪ Kolben-Dichtring | ▪ Junta de eje | 1 |
| 25 | 044 990 047 | ▪ Rondelle de calage | ▪ Adjustment block | ▪ Höhenpassung | ▪ Cuña de ajuste | 1 |

OPTIONS - ON REQUEST - OPTIONEN - OPCIONES

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|---------------------|-------------------------------------|---------------------------------|---------------------|-----|
| 8 | 907 414 142 | Bille Ø 16 inox 316 | Ball Ø 16, 316 (stainless steel) | Kugel (Edelstahl), Ø 16, 316 | Bola Ø 16, inox 316 | 1 |

ACCESSOIRES - ACCESSORIES - ZUBEHÖR - ACCESORIOS



| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|--|----------------------------------|---|--|-----|
| - | 149 990 020 | Flacon de lubrifiant T (125 ml) | T lubricant (125 ml / 4.4 oz) | Spülmittel T (125 ml) | Botella de lubricante T (125 ml) | 1 |
| 52 | 044 950 008 | Clé (pour cuve presse- garniture) | Wrench (for wetting cup) | Schlüssel für Spülmitteltasse | Llave (para cubeta prensa guarnición) | 1 |
| 53 | 051 881 459 | Flamme : outillage pour montage garniture | Piston rod starter tool | Konus zur Montage der Kolbenstangenpackung | Herramienta para montar guarnición | 1 |

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|--|--|--|---|-----|
| * | 144 025 090 | Pochette de joints - PTFE G / PE (ind. 7a, 8, 10 (x4), 11 (x4), 17, 18, 19 (x2), 24, 27) | Package of seals - PTFE G / PE (ind. 7a, 8, 10 (x4), 11 (x4), 17, 18, 19 (x2), 24, 27) | Dichtungssatz - PTFE G / PE (Pos. 7a, 8, 10 (x4), 11 (x4), 17, 18, 19 (x2), 24, 27) | Bolsa de juntas - PTFE G / PE (ind. 7a, 8, 10 (x4), 11 (x4), 17, 18, 19 (x2), 24, 27) | 1 |
| * | 144 025 695 | Pochette de maintenance joints - PTFE G / PE (ind. 6, 15 + pochette de joints # 144 025 090) | Servicing kit - PTFE G / PE (ind. 6, 15 + package of seals # 144 025 090) | Reparatursatz - PTFE G / PE (Pos. 6, 15 + Dichtungssatz # 144 025 090) | Bolsa de mantenimiento - PTFE G / PE (ind. 6, 15 + bolsa de juntas # 144 025 090) | 1 |
| * | 144 025 691 | Pochette de joints - PU (ind. 7c, 8, 9c, 17, 18, 19 (x 2), 24, 25, 27) | Package of seals - PU (ind. 7c, 8, 9c, 17, 18, 19 (x 2), 24, 25, 27) | Dichtungssatz - PU (Pos. 7c, 8, 9c, 17, 18, 19 (x 2), 24, 25, 27) | Bolsa de juntas - PU (ind. 7c, 8, 9c, 17, 18, 19 (x 2), 24, 25, 27) | 1 |
| * | 144 025 692 | Pochette de maintenance - PU (ind. 6, 15 + pochette de joints # 144 025 691) | Servicing kit - PU (ind. 6, 15 + package of seals # 144 025 691) | Reparatursatz - PU (Pos. 6, 15 + Dichtungssatz # 144 025 691) | Bolsa de mantenimiento - PU (ind. 6, 15 + bolsa de juntas # 144 025 691) | 1 |
| * | 144 025 693 | Pochette de joints - GT (ind. 7a, 8, 9b, 17, 18, 19 (x2), 24, 27) | Package of seals - GT (ind. 7a, 8, 9b, 17, 18, 19 (x2), 24, 27) | Dichtungssatz - GT (Pos. 7a, 8, 9b, 17, 18, 19 (x 2), 24, 27) | Bolsa de juntas - GT (ind. 7a, 8, 9b, 17, 18, 19 (x 2), 24, 27) | 1 |
| * | 144 025 694 | Pochette de maintenance - GT (ind. 6, 15 + pochette de joints # 144 025 693) | Servicing kit - GT (ind. 6, 15 + package of seals # 144 025 693) | Reparatursatz - GT (Pos. 6, 15 + Dichtungssatz # 144 025 693) | Bolsa de mantenimiento - GT (ind. 6, 15 + bolsa de juntas # 144 025 693) | 1 |

* Pièces de maintenance préconisées.

* Preceding the index number denotes a suggested spare part.

* Bezeichnete Teile sind empfohlene Ersatzteile.

* Piezas de mantenimiento preventivas.

N C : Non commercialisé.

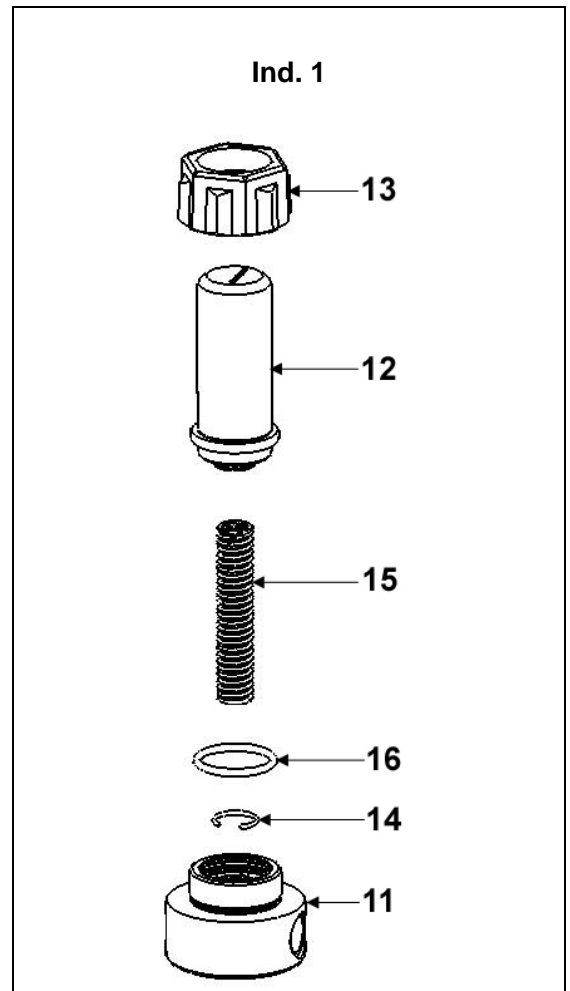
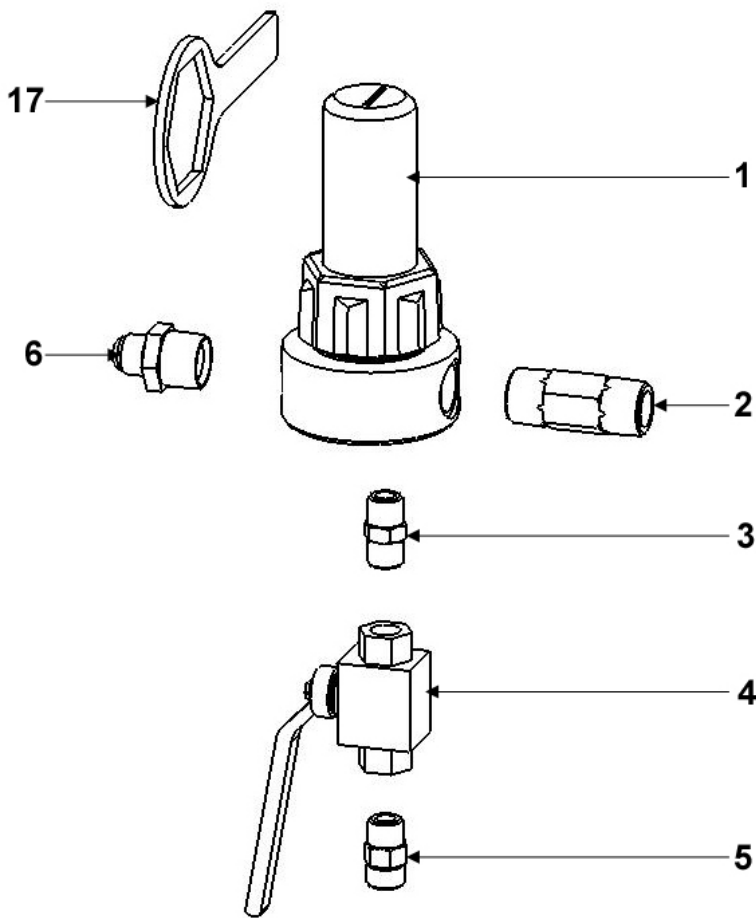
N S : Denotes parts are not serviceable.

N S : Bezeichnete Teile gibt es nicht einzeln, sondern nur komplett .

N S : no suministrado.

| | | |
|--|--|---|
| Doc. 573.327.050 Date/Datum/Fecha : 15/11/18 Annule/Cancel/ Ersetzt/Anula : 10/10/11 | Modif. / Änderung : Mise à jour / Update / Aktualisierung / Actualización | Pièces de rechange Spare parts list Ersatzteilliste Piezas de repuesto |
|--|--|---|

| | |
|--|---|
| FILTRE PRODUIT HP, modèle 3/4 inox | HP FLUID FILTER, model 3/4 stainless steel |
| HP MATERIALFILTER, Modell 3/4 Edelstahl | FILTRO PRODUCTO AP, tipo 3/4 inox |



| | | |
|--|--|-------------------------------|
| FILTRE EQUIPÉ pour pompes AIRLESS® | EQUIPPED FILTER for AIRLESS pumps | # 155.581.400 |
| AUSGERÜSTETER FILTER für AIRLESS-Pumpen | FILTRO EQUIPADO para bombas AIRLESS | |

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|--|--|--|--|-----|
| *1 | 155 581 450 | Filtre nu inox (voir détail) | Bare filter, stainless steel (see detail) | Nackter Filter - Edelstahl (Siehe Detail) | Filtro solo, inox (consultar detalle) | 1 |
| 2 | 055 581 401 | Mamelon inox 3/4 NPS | Nippel 3/4 NPS, stainless steel | Rohnippel 3/4 NPS, Edelstahl | Pivote de centrado inox 3/4 NPS | 1 |
| 3 | 905 240 002 | Raccord inox MM 3/8 NPT | Fitting, double male, 3/8 NPT | Doppelnippel AG 3/8 NPT | Racor inox, MM 3/8 NPT | 1 |
| *4 | 903 090 220 | Vanne HP FF 3/8 BSP | HP valve FF 3/8 BSP | Kugelhahn, IG 3/8 BSP | Válvula AP, HH 3/8 BSP | 1 |
| 5 | 050 102 436 | Raccord inox M 18 x 125 - M 3/8 BSP | Adaptor, stainless steel, double male 18x125 - 3/8BSP | Doppelnippel - Edelstahl AG 3/8 BSP - M 18x1,25 | Racor inox, M 18 x 125 - M 3/8 BSP | 1 |
| 6 | 905 210 515 | Raccord inox M 3/4 NPT - M 3/4 JIC | Adaptor, stainless steel, double male, 3/4 NPT - # 8 JIC (3/4 JIC) | Doppelnippel Edelstahl 3/4 NPT - 3/4 JIC | Racor, inox M 3/4 NPT - M 3/4 JIC | 1 |
| *7 | 000 161 112 | Tamis n° 12 (280 µ) | Screen n° 12 (280 µ - 55 Mesh) | Filterelement Sieb Nr. 12 (280 µ) | Tamiz n° 12 (280 µ) | 1 |

| | | |
|-----------------------------------|-------------------------------------|-------------------------------|
| FILTRE NU (sans tamis) | BARE FILTER (without screen) | # 155.581.450 |
| NACKTER FILTER (ohne Sieb) | FILTRO SOLO (sin tamiz) | |

| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|------------------|------------------|------------------------|---------------------|-----|
| 11 | 055 581 451 | Embase 3/4 | Base, model 3/4 | Grundblock, Modell 3/4 | Base, tipo 3/4 | 1 |
| 12 | 055 580 202 | Cuve | Bowl | Filterglocke | Cubeta | 1 |
| 13 | 055 280 002 | Ecrou | Nut | Überwurfmutter | Tuerca | 1 |
| 14 | 055 190 007 | Jonc | Stop ring | Sicherungsring | Clips | 1 |
| 15 | 055 190 005 | Ressort | Spring | Feder | Muelle | 1 |
| *16 | 150 040 327 | Joint (les 5) | Seal (pack of 5) | Dichtung (5 St.) | Junta (bolsa de 5) | 1 |
| 17 | 049 030 018 | Clé de démontage | Wrench | Schlüssel | Llave de desmontaje | 1 |

* Pièces de maintenance préconisées.

* Preceding the index number denotes a suggested spare part.

* Bezeichnete Teile sind empfohlene Ersatzteile.

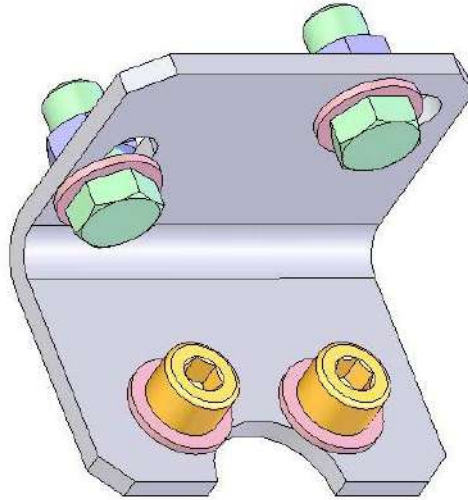
* Piezas de mantenimiento preventivas.

Ind. 7



| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|----------|--------------------|----------------------------|-----------------------------|----------------------------|----------------------------|----------|
| - | 000 161 101 | Tamis n° 1 (37 µ) | Screen n° 1 (37 µ) | Sieb Nr. 1 (37 µ) | Tamiz n° 1 (37µ) | 1 |
| - | 000 161 102 | Tamis n° 2 (77 µ) | Screen n° 2 (77 µ) | Sieb Nr. 2 (77 µ) | Tamiz n° 2 (77 µ) | 1 |
| - | 000 161 104 | Tamis n° 4 (99 µ) | Screen n° 4 (99 µ) | Sieb Nr. 4 (99 µ) | Tamiz n° 4 (99 µ) | 1 |
| - | 000 161 106 | Tamis n° 6 (168 µ) | Screen n° 6 (168 µ) | Sieb Nr. 6 (168 µ) | Tamiz n° 6 (168 µ) | 1 |
| - | 000 161 108 | Tamis n° 8 (210 µ) | Screen n° 8 (210 µ) | Sieb Nr. 8 (210 µ) | Tamiz n° 8 (210 µ) | 1 |
| 7 | 000 161 112 | Tamis n° 12 (280 µ) | Screen n° 12 (280 µ) | Sieb Nr. 12 (280 µ) | Tamiz n° 12 (280 µ) | 1 |
| - | 000 161 115 | Tamis n° 15 (360 µ) | Screen n° 15 (360 µ) | Sieb Nr. 15 (360 µ) | Tamiz n° 15 (360 µ) | 1 |
| - | 000 161 020 | Tamis n° 20 (510 µ) | Screen n° 20 (510 µ) | Sieb Nr. 20 (510 µ) | Tamiz n° 20 (510 µ) | 1 |
| - | 000 161 030 | Tamis n° 30 (750 µ) | Screen n° 30 (750 µ) | Sieb Nr. 30 (750 µ) | Tamiz n° 30 (750 µ) | 1 |

OPTION - ON REQUEST - OPTIONEN - OPCIÓN



| Ind | # | Désignation | Description | Bezeichnung | Denominación | Qté |
|-----|-------------|--|--|---|---|-----|
| - | 155 190 105 | Support filtre avec vis, rondelles et écrous | Mounting bracket with screws, washers and nuts | Filterhalterung mit Schrauben, Scheiben und Muttern | Soporte filtro con tornillos, arandelas y tuercas | 1 |



AIRLESS PUMP

PREVENTIVE MAINTENANCE

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

SAMES KREMLIN SAS
13, chemin de Malacher
38 240 - MEYLAN - France
☎ : 33 (0)4 76 41 60 60

www.sames-kremlin.com

▪ PUMP

Make sure that the pump is clean and in good condition to increase equipment working life.

If the pump is a intensive™ one :

- Make sure the pump fluid outlet flange is always filled up with T lubricant (this T lubricant will normally be coloured by the paint).

- Regularly clean the wetting-cup with solvent after having drained the lubricant (Unscrew the plug placed at the upper flange).

Guards (motor cover, coupling shields, connectors,...) have been designed for a safe use of the equipment.

The manufacturer will not be held responsible for bodily injury or failure and / or property damage due to destruction, the overshadowing or the partial or total removal of the guards.

Make sure that the suction strainer is clean and in good condition. Clean it regularly and replace it if it is necessary.

Flush the pump as often as necessary, specially when spraying pigment filled-material.

Whatever the case, when stopping the pump, always leave it filled with material :
For a short duration shutdown, if the flushing has not been carried out, leave the pump filled with material.
For a long duration shutdown, after flushing, leave it filled with solvent.

▪ SPRAY GUN

Comply with the usual instructions of spray gun servicing (refer to spray gun manual).

▪ FILTER

If the pump is equipped with a filter at the fluid outlet, comply with the usual instructions of filter servicing (refer to filter manual).



HIGH PRESSURE PUMP FOR AIRMIX® AND AIRLESS SPRAYING TROUBLESHOOTING

TRANSLATION FROM THE ORIGINAL MANUAL

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13, chemin de Malacher
38 240 - MEYLAN - France
☎ : 33 (0)4 76 41 60 60

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| CAUSE | SOLUTION |
|--|---|
| The pump does not start. | Check the pump air supply. |
| Priming trouble : → Air is always coming out from the spray gun. → Air (or material) does not come out from the spray gun. | Be sure that the spray gun is fully opened and air evacuated through this one. Air intake at the fitting or at the suction rod. Check the pump valves. If a valve is stucked by dry paint, it can be unsticked without disassembling it. Blow air pressure directly by suction fitting. |
| The pump does not stop at once when shutting off the spray gun : → The pump stops only on down stroke. → The pump stops only on up stroke. | Check exhaust valve or valve seal. Check suction valve or upper cartridge. |
| The pump does not reverse. | Check spring of the air motor reversing-block. Lubricate reversing-block with HP 150 oil. Check if there is pilot air (depending on air motor model). |
| On intensive™ pump, the lubricant into the cup is fastly coloured. | Check the upper packing (tighten the cup or change seals if it is necessary). |
| On FLOWMAX® pump, leakage of fluid at the bottom of the air motor. | Check bellow. |
| Spraying trouble. | Refer to spray gun manual. |
| Decrease of material flow. | Refer to filter instruction manual. |



**HIGH PRESSURE PUMP
FOR AIRMIX® AND AIRLESS SPRAYING**

***OPERATING PRINCIPLE
AND START-UP***

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

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13, chemin de Malacher
38 240 - MEYLAN - France
☎ : 33 (0)4 76 41 60 60

www.sames-kremlin.com

1. OPERATING PRINCIPLE

The pump (A) consists of :

- an alternating air motor (B).
- an hydraulic section(C) mechanically coupled to the air motor (B).

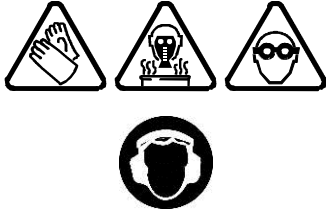
The air motor is supplied with compressed air by means of the regulator knob (D) (pantone 382 colour knob). The pressure is read on the gauge (E).

During its alternating movement, the air motor drives the piston of the hydraulic section (C). The fluid is drawn in (L) and forced under pressure in (N). Due to its design, the pressure is always the one read on the gauge (E) x the pump ratio.

⇒ To adjust the fluid flow rate, turn the regulator knob (D) (pantone 382 colour knob) (Gauge E).

The pumps are intensive™ ones or FLOWMAX ® ones (with bellow).

2. START UP

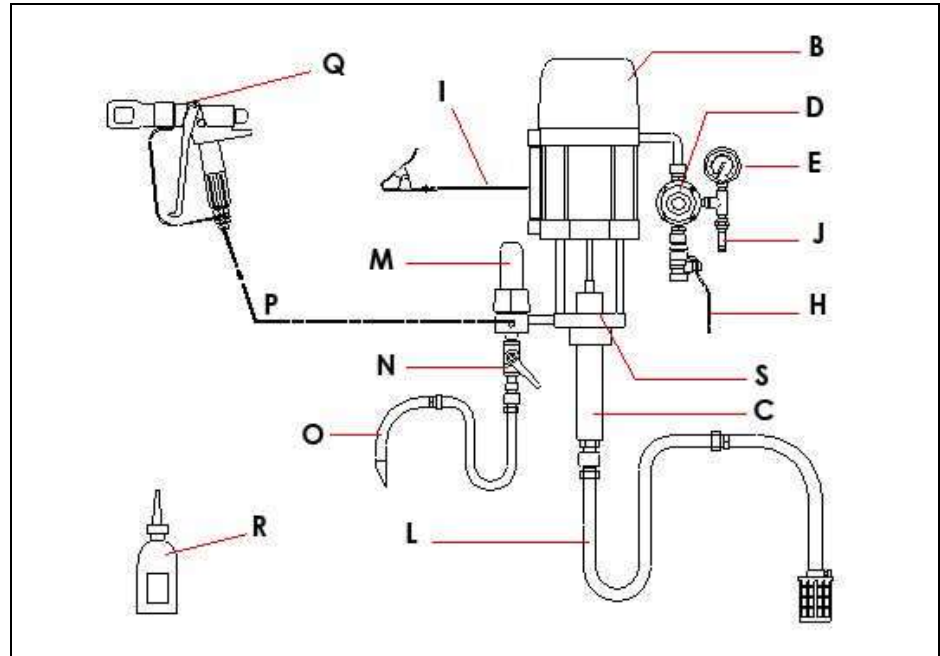


Protective clothing (gloves, protective masks, glasses, hearing protective earplug, protective clothing) should be worn to comply with the recommendations.

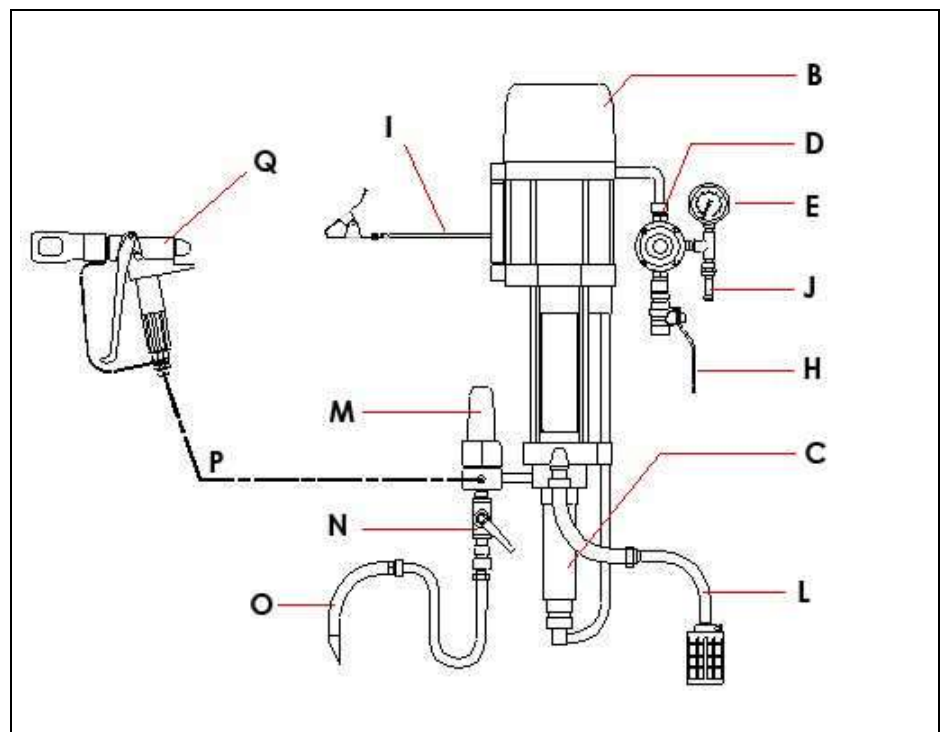
The working area must be correctly ventilated.

2-1 PUMP SUPPLIED IN SUCTION

STANDARD INTENSIVE™
PUMP



FLOWMAX® AIRLESS
PUMP



Captions :

| | | | |
|---|--------------------------------------|---|---|
| A | Intensive™ or FLOWMAX ® pump (B + C) | L | Suction rod (depending on version) |
| B | Air motor | M | Accumulator filter (depending on version) |
| C | Fluid section | N | Air shut off valve (depending on version) |
| D | 'MOTOR AIR' air regulator | O | Air shut off rod (depending on version) |
| E | Gauge | P | HP Fluid hose |
| H | Air inlet valve | Q | Gun |
| I | Ground | R | T lubricant (125 ml / 4.4 oz) (only for intensive™ pump) |
| J | Relief valve | S | Wetting-cup (only for intensive™ pump) |

(For specific installation, please contact your SAMES KREMLIN representative).

Nota : If the pump is equipped with an accumulator filter (M), the filter is supplied with a screen n° 12 (filtration size : 280 µ or 55 mesh). The screen is recommended for the use of an AIRLESS gun fitted with a nozzle model 20. If the fluid spraying is carried out by means of an other nozzle, please choose an other screen (refer to filter instruction manual). Adjust the screen to the application.

Guards (air motor cover, coupling shields, housings ...) have been designed for safe use of the equipment.

The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards

Start up procedure :

- 1 - Ground the pump.
- 2 - **If the pump is a intensive™ one, fill up the wetting-cup (S) with "T" lubricant (R) or with an appropriate solvent.**
- 3 - Unscrew the air regulator (D).
- 4 - Interconnect the equipment with the air pressure network (clean air - P < 6 bar / 87 psi). Install a water drop, model 3/4" if it is necessary.
- 5 - Connect all the hoses , compressed air general supply hose and fluid hose (P), as well as the gun (Q).
Nota : Comply with the diameters of hoses recommended in the specifications of the pump.
- 6 - Remove the nozzle from the gun.

■ **FLUSHING WITH SOLVENT**

- 7 - Immerse suction rod (L) and air shut off rod (O) into the material container.
- 8 - Open air shut off valve (N).
- 9 - Open the valve (H) of the pump air equipment to supply the air motor.
Nota : If the air motor is a 5000 or a 8000 version, it needs pilot air to operate. The pump air equipment supplies pilot air to the air motor. The air supply pressure is adjusted previously in the factory to 4 bar / 58 psi maximum.
- 10 - Increase the air regulator (D) so that the pump runs slowly (Pressure between 0.5 and 1 bar / 7.25 to 14.503 psi).
- 11 - Observe the drain (O); air bubbles come out from it. When bubbles no longer come out from it, shut off the drain valve (N).

▪ **PRIMING WITH MATERIAL**

- 12 - Remove suction rod (L) and drain rod (O) from material container and immerse them in a solvent filled container.
- 13 - Open drain valve (N), wait until the material flows out regularly, then shut off the drain valve (N).
- 14 - Point the spray gun towards the material container and trigger the gun until the material flows out regularly.

▪ **WORK**

- 12 - Remove suction rod (L) and drain rod (O) from material container and immerse them in a solvent filled container.
- 13 - Open drain valve (N), wait until the material flows out regularly, then shut off the drain valve (N).
- 14 - Point the spray gun towards the material container and trigger the gun until the material flows out regularly.

Nota : Some of these pumps are designed for AIRMIX ® spraying when using long hoses and medium or high viscosity fluids.

For this use, a spraying air kit shall be mounted on the pump air supply in order to feed compressed air to the spray gun.

2-2 PUMP SUPPLIED IN FILLING (CIRCULATING)

Interconnect the fluid inlet of the pump with the circulating supply hose and start up the pump as it is specified previously.

If the pump is a FLOWMAX ® one :

WARNING:

- **Fluid section filling pressure :** 2 bar maximum / 29 psi maximum
- **WARNING : Do not create overpressure.**
- **Never use** the pump when **an isolating gate on the supply circuit** (upstream from the FLOWMAX ® fluid section) is shut : **it would damage the bellows.**
- **Do not install** a material regulator on the supply circuit or any arrangement that could perform as **a non-return valve.**

3. SHUTDOWN AT THE END OF THE WORK

▪ SHORT DURATION SHUTDOWN

- 1 - Decrease the material pressure of air regulator (D) until reading **0 bar / 0 psi** on gauge (E).
- 2 - Trigger the gun to depressurize the system.
- 3 - Remove the nozzle of the spray gun and soak it into solvent.

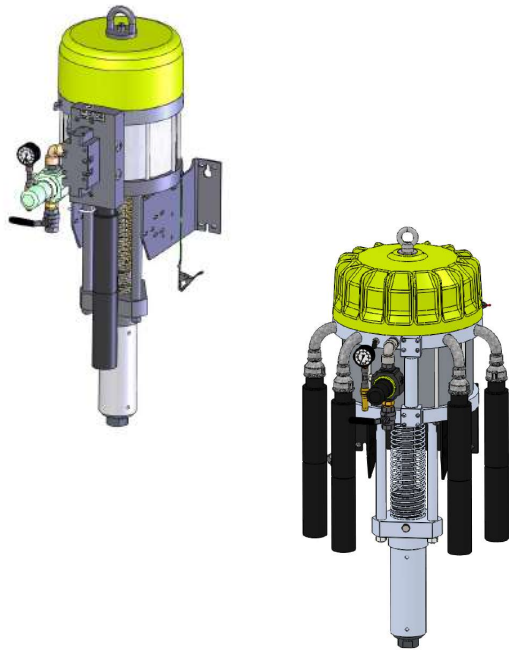
▪ LONG DURATION SHUTDOWN

- 1 - Decrease the material pressure of air regulator (D) until reading **1 bar / 14.503 psi** on gauge (E).
- 2 - Remove the nozzle from the spray gun and soak it into solvent.
- 3 - Open the drain valve. The pump must operate at low speed. If the speed is too high, decrease the pump air pressure (D).
- 4 - Remove the suction rod and the drain rod from the material container and immerse it in a solvent-filled container. Take all the appropriate precautions in the presence of flammable solvents.
- 5 - When the solvent flows out clear and clean, close the drain valve.
- 6 - Point the spray gun towards the material container and press the gun trigger. When the solvent flows out, point the gun towards the recovery container.
- 7 - When the solvent flows out regularly, release the spray gun trigger.
Nota : If the pump is a intensive™ one, release the spray gun trigger when the pump piston is in a low position. To prevent from damaging the seals when starting once again the pump, the piston must be immersed into solvent.
- 8 - Fully unscrew the air regulator (D) and shut off the main compressed air valve (valve H).
- 9 - Trigger the spray gun trigger to decompress the hoses. Therefore, the pump and the hose remain filled with solvent at the atmospheric pressure.

4. SAFETY DEVICE

Guards (air motor cover, coupling shields, housings ...) have been designed for safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards

A relief-valve (setting : 6.5 bar / 94 psi) is fitted on the pump air motor - thus protecting this one from an overpressure which could damage it.



AIRLESS PUMPS

40C260
65C260

TECHNICAL FEATURES

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

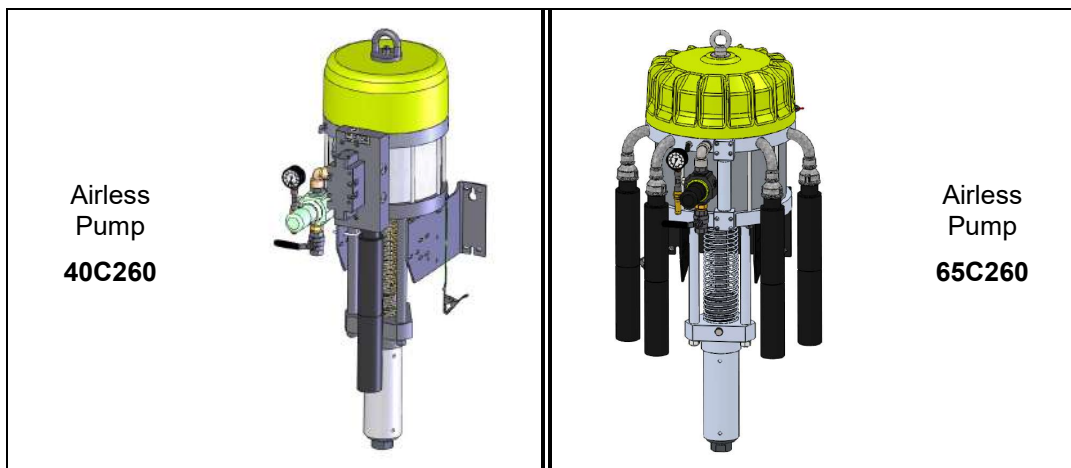
SAMES KREMLIN SAS
13, chemin de Malacher
38 240 - MEYLAN - France
☎ : 33 (0)4 76 41 60 60
www.sames-kremlin.com

1. DESCRIPTION

- High output pneumatic pump, stainless steel
- Low maintenance and ease of use

Designed for :

- Supplying one or several guns, model AIRLESS or AIRMIX® 200
- Spraying semi-fluids materials (anticorrosion material, glue)
- Circulating



2. TECHNICAL FEATURES

▪ **FEATURES - PUMP, MODEL 40C260**

Motor model5000-4_2
 Body pump modelC260
 Theoretical pressure ratio40/1

Wetted parts :

Hard chrome stainless steel
 Stainless steel, Carbide

Tightness packings :

Upper fixed : PTFE G + PE or GT or PU
 Lower, mobile : GT seal or PU

| | | |
|---------------------------------|---------------------|-------------|
| Air motor stroke | 100 mm | 4" |
| Air motor section | 490 cm ² | 75.95 sq.in |
| Fluid section | 12 cm ² | 1.9 sq.in |
| Delivery per cycle | 240 cm ³ | 8.5 oz |
| Number of cycle | 4 per liter | 15 US Gal |
| Flow (20 cycles) | 4,8 l | 1.27 US Gal |
| Air pressure operating pressure | 6 bar | 88 psi |
| Maximum discharge pressure | 240 bar | 3480 psi |
| Weighted sound pressure (LAeq) | 85 dBa* | 85 dBa* |
| Maximum operating temperature | 60°C | 140 °F |

Weight : Wall mounted pump with suction rod 110 kg / 242 lb
 Cart mounted pump 140 kg / 309 lb

* **Test conditions - Noise level :**

- Test duration : 30 s,
- Motor air pressure : 6 bar,
- Material used : water,
- Flow rate : Pump adjusted at 20 cycles/minute

▪ **FEATURES - PUMP, MODEL 65C260**

Motor model8000-4_2
 Body pump modelC260
 Theoretical pressure ratio65/1

Wetted parts :

Hard chrome stainless steel
 Stainless steel, carbide

Tightness packings :

Upper fixed : PTFE G + PE
 Lower, mobile : GT seal

| | | |
|--------------------------------|---------------------|-------------|
| Air motor stroke | 100 mm | 4" |
| Air motor section | 804 cm ² | 125 sq.in |
| Fluid section | 12 cm ² | 1.9 sq.in |
| Delivery per cycle | 240 cm ³ | 8.5 oz |
| Number of cycle | 4 | 15 US gal |
| Flow (20 cycles) | 4.8 l | 1.27 US gal |
| Maximum air operating pressure | 6 bar | 88 psi |
| Maximum discharge pressure | 390 bar | 5656 psi |
| Weighted sound pressure (LAeq) | 78 dBa* | 78 dBa* |
| Maximum operating temperature | 60° C | 140° F |

Weight : Wall mounted pump with suction rod 120 kg / 265 lb
 Cart mounted pump 150 kg / 330 lb

* **Test conditions - Noise level :**

- Test duration : 30 s,
- Motor air pressure : 6 bar,
- Material used : water,
- Flow rate : Pump adjusted at 20 cycles/minute

▪ **FITTINGS**

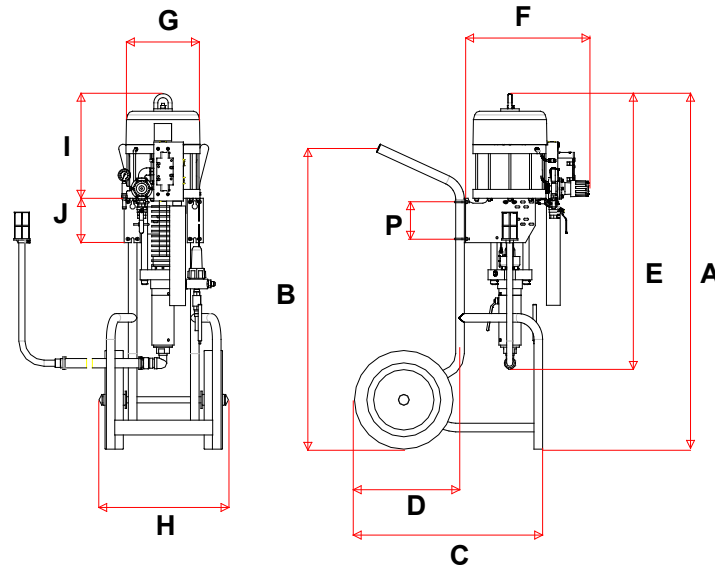
| | | Bare pump | Pump assembly |
|-------|--------|-------------------|---|
| Air | Inlet | F 3/4 BSP (valve) | F 3/4 BSP (valve) |
| Fluid | Inlet | F 1" BSP | Elbow MF 1" + fitting, double male 1" - 38x150 + Suction rod (fitting F 38x150) |
| | Outlet | F 3/4 NPS | # 8 JIC (Male 3/4 JIC) (filter outlet) |

▪ **HOSES WITH FITTINGS**

Pump air supply hose (minimum Ø for a 5 m / 16.5 ft length) : Ø 20 mm / 3/4 dia.
 AIRLESS fluid hose (between pump fluid outlet and gun) : Ø 9.52 mm int. / Ø 3/8 ID.

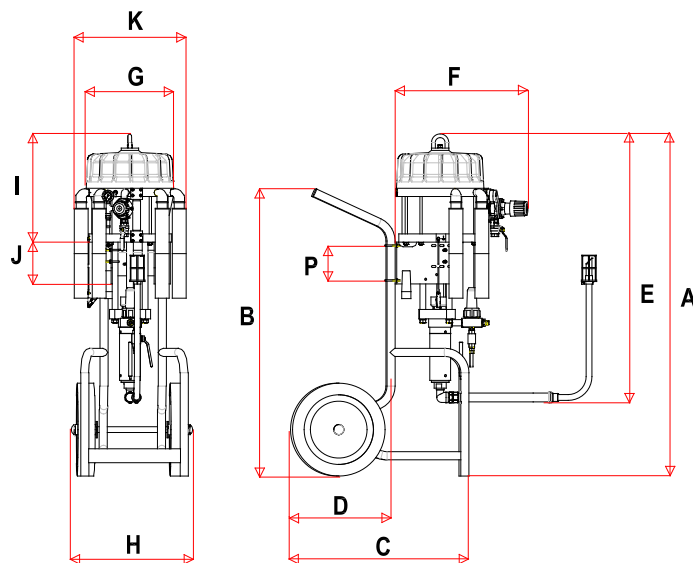
■ DIMENSIONS OF THE PUMP, MODEL 40C260

| Ind. | mm | " | Ind. | mm | " | Ind. | mm | " |
|------|-------|---------------|------|------|-------|------|-----|-------|
| A | 1460 | 57.5 | B | 1165 | 45.86 | C | 725 | 28.54 |
| D | 390 | 15.35 | E | 1120 | 44.1 | F | 510 | 20.07 |
| G | ∅ 300 | ∅ 11.8 -13/16 | H | 530 | 20.86 | I | 414 | 16.30 |
| J | 180 | 7.1 | | | | | | |



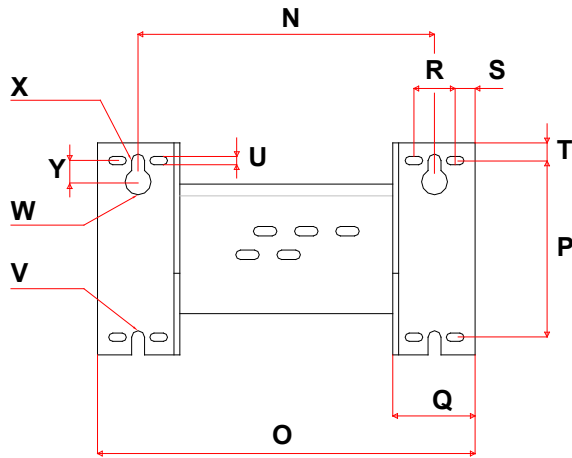
■ DIMENSIONS OF THE PUMP, MODEL 65C260

| Ind. | mm | " | Ind. | mm | " | Ind. | mm | " |
|------|-------|-------|------|------|-------|------|-----|-------|
| A | 1480 | 58.27 | B | 1165 | 45.86 | C | 725 | 28.54 |
| D | 390 | 15.35 | E | 1160 | 45.67 | F | 575 | 22.64 |
| G | ∅ 380 | ∅ | H | 530 | 20.86 | I | 470 | 18.50 |
| J | 180 | 7.08 | K | 485 | 19.10 | | | |

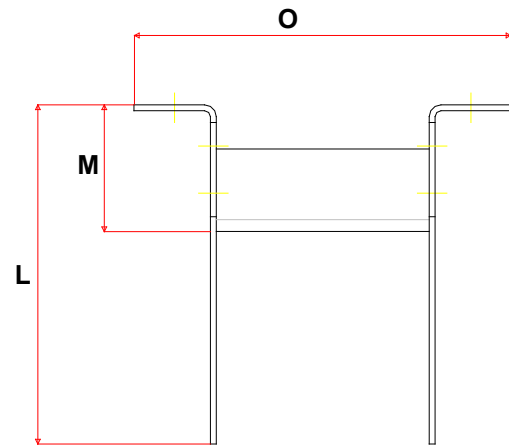


▪ WALL MOUNTED BRACKET OF THE PUMP

| Ind. | mm | " | Ind. | mm | " | Ind. | mm | " |
|------|--------|---------------|------|-------|---------------|------|------|--------------|
| L | 288 | 11.34 | M | 107.5 | 4.23 | N | 251 | 9.9 |
| O | 321 | 12.64 | P | 150 | 5.90 | Q | 70 | 2.75 |
| R | 35 | 1.38 | S | 17 | 0.67 | T | 15 | 0.59 |
| U | 7 x 15 | 0.27 x 0.59 | V | ∅ 11 | ∅ 0.43 - 7/16 | W | ∅ 22 | ∅ 0.87 - 7/8 |
| X | ∅ 11 | ∅ 0.43 - 7/16 | Y | 18 | 0.71 | | | |



Front view



Above view

3. INSTALLATION

The pumps are designed to be installed in a spray booth.

- DESCRIPTION OF THE LABEL MARKING

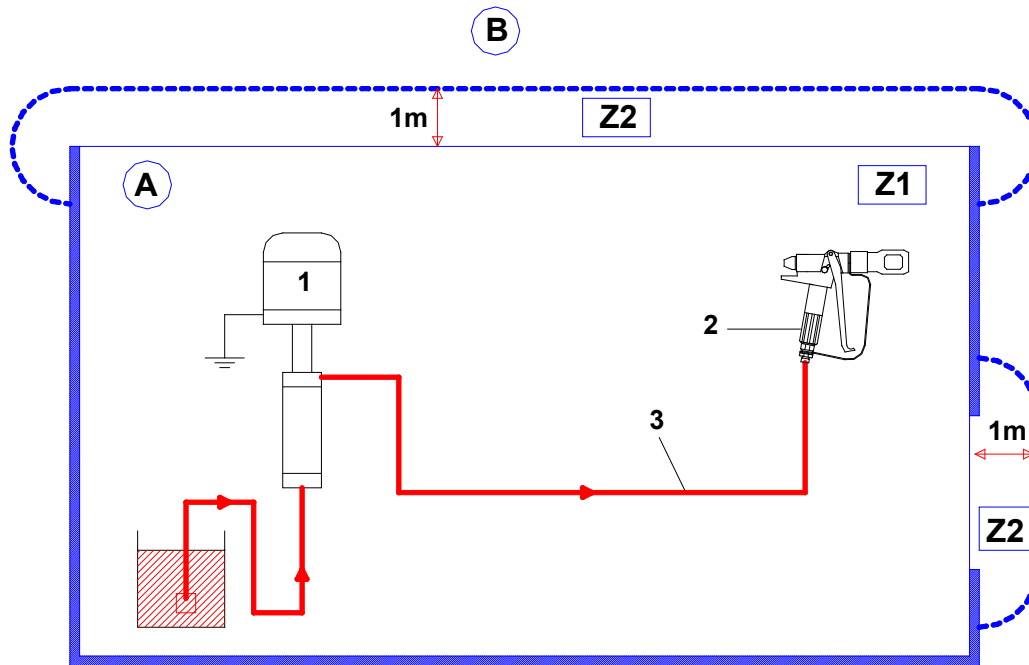


| Description | |
|---------------------------------|---|
| Sames | Manufacturer's brand |
| STAINS FRANCE | Manufacturer's address |
| Ex II 2 G | <p>Ex : Use in explosive area</p> <p>II: Group II 2: Category 2</p> <p>Surface equipment intended for use in environment where explosive atmospheres due to gases, vapors, mists are likely to occur occasionally during normal operation.</p> <p>G: Gas</p> |
| Ex h IIB T1-T6 | <p>Ex: Marking of conformity to European standards</p> <p>h: Protection mode for non-electrical devices</p> <p>IIB: Reference gas for equipment qualification</p> <p>T1-T6: Temperature class range</p> |
| Gb | Gb : Equipment protection level (gas Zone 1) |
| X | X : Special conditions apply to the use of the safe operation. Refer to the instructions in the instruction manuals that accompany this product. |
| UKCA | UK CA : UK Conformity Assessment Marking required for certain products placed on the market in Great Britain (England, Wales, Scotland) on January 2021 |
| CE | CE : European conformity |
| TYPE | Pump model |
| P prod : xx bar / xx psi | Maximum fluid pressure at the pump outlet |
| P air : 6 bar / 87 psi | Maximum air supply pressure of the pump motor |
| SERIE / SERIAL | Number given by Sames . The two first numbers indicate the manufacturing year. |

- TEMPERATURE CLASS - PUMPS, MODEL 40C260 & 65C260

| Temperature class | Maximum surface temperature |
|-------------------|-----------------------------|
| T3 | 200° C / 392°F |

■ INSTALLATION DIAGRAM



| Ind. | Description |
|------|--|
| A | Explosive area : Area 1 (Z1) or Area 2 (Z2) : spray booth |
| B | Non explosive area |

| Ind. | Description |
|------|-------------------------|
| 1 | Pump |
| 2 | Gun |
| 3 | Conductive Airless hose |



The 1 m / 39.37" distance indicated in this diagram is given for information purposes only and hold harmless to Sames.

The exact delimitation of the zones is the express responsibility of the user, depending on the materials used, the environment and the conditions of use.

The 1 m / 39.37" distance can be modified if the analysis conducted by the user requires it.



NB: Choose the appropriate pump to ensure that the working pressure supplied is suitable for the selected gun.